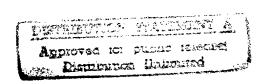
ENERGY ENGINEERING ANALYSIS PROGRAM (EEAP)

ENERGY SAVINGS OPPORTUNITY SURVEY FORT RICHARDSON, ALASKA

Volume I: Executive Summary



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Prepared for

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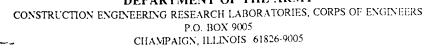
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PREFACE

The final report of this Energy Savings Opportunity Survey, provided as part of the Energy Engineering Analysis Program for Fort Greely, Fort Richardson and Fort Wainwright, Alaska, is organized as a separate report for each installation. The Fort Greely and Fort Richardson reports each consist of five volumes, while the Fort Wainwright report is made up of four volumes.

Volume I, *Executive Summary*, briefly summarizes the findings and recommendations of the study, presenting the information in comparative terms.

Volume II, *Report*, reiterates the *Executive Summary* and provides a description of the scope of the study and of the methods and approach used in collecting and analyzing data. It also contains a more detailed discussion regarding the findings and recommendations for Energy Conservation Opportunities, project development, operations and maintenance considerations, as well as Low Cost/No Cost projects recommended for implementation.

Volume III, *Documentation*, consists of the documentation forms and supporting information to present funding requests for projects developed by this study.

Volumes IV and V, Appendices, contain the calculations and reference material supporting the report documentation. Appendix 1 contains the Scope of Work contracted for performance of this study. It should be noted that a revision to the Scope of Work, expanding the study, follows the original document. Appendix 2, ECO 45 Introduction, serves as a comprehensive reference point for analysis of applying pipe insulation. When this ECO is examined in the buildings under study, the reader may be referred to this section. Appendices 3 through 39 document the analyses performed for each ECO and building combination. Each building is contained in a separate appendix.

ENERGY ENGINEERING ANALYSIS PROGRAM

ENERGY SAVINGS OPPORTUNITY SURVEY FORT RICHARDSON, ALASKA

Volume I: Executive Summary

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ENERGY SAVINGS OPPORTUNITY SURVEY FORT RICHARDSON

EXECUTIVE SUMMARY

1. INTRODUCTION

1.1 Authorization

This Energy Savings Opportunity Survey (ESOS) of select facilities at Fort Richardson is provided as part of the Energy Engineering Analysis Program (EEAP). Similar studies were undertaken concurrently for Fort Greely and Fort Wainwright and are contained in separate reports. The study was initiated 30 September 1986. From August 1987 through May 1988 the project was temporarily suspended until a revised Scope of Work was issued.

1.2 Purpose

The EEAP is a series of studies intended to identify energy conservation opportunities (ECOs) which will result in the optimum use of energy resources available. The overall purpose of this study was to identify means to save energy through investment in the application of energy conserving technologies. This objective was approached by the evaluation of pre-identified ECOs within specified buildings that might yield positive economic return to the Government, if undertaken, and that would fit within the constraints of several funding programs available to the Department of the Army.

1.3 Scope

The Fort Richardson study was limited to examination of 61 ECOs as they may apply to one or more of 37 buildings, or portions of buildings, specified by the Scope of Work. The Scope of Work also called for technical audit and analysis of two of the 37 buildings: the Commissary and Post Exchange Complex (Building 5) and the Laundry Facility (Building 726).

The original scope included complete energy analysis of kitchens and dining facilities. In order to meet the financial constraints of this study, the requirement to perform formal energy audits of these facilities was deleted in favor of the analysis of specific ECOs as they might be applied to kitchens and dining facilities. The mess hall portion of the stipulated buildings was, therefore, analyzed separately. These building areas are identified by the suffix "D" on the building number.

1.4 Summary of Results

In all, 657 separate ECOs were examined. Of that number, 144 (22%) are recommended for implementation. Of the 144 recommended ECOs, 68 were combined into 15 separate packages, and appropriate documentation was developed. Table 1 summarizes some features of the developed projects.

TABLE 1. SUMMARY OF DEVELOPED PROJECTS

Developed Project Funding Source and Description	Steam Energy Savings (MBTU)	Elect. Energy Savings (KWH)	Annual Energy Savings (\$)	FY87 Savings/ S Investment Pa Ratio	Simple		Programmed Year Project Costs	
QRIP PACKAGE #1: Energy - Economizer Cycles QRIP PACKAGE #2: Energy - Revise Controls QRIP PACKAGE #3: Energy - PX HVAC Controls QRIP PACKAGE #4: Energy - Night Setback	1,257 27,185 86 4,667	8 261,450 63,388 8	3,104 79,596 3,230 11,527	32.31 13.04	Ø.62 Ø.53 Ø.78 Ø.56	Ø.46 Ø.42 Ø.89 Ø.42	2,233 49,288 2,762 7,158	(1) (1)
OMA-L PACKAGE #1: Replace Fluorescent Ballasts for Energy Conservation	Ø	117,766	5,607	1.84	6.05		53,898	(1)
OMA-L PACKAGE #2: Incadescent to Fluorescent Lights for Energy Conserv.	Ø	88,Ø88	4,194	3.00	3.66		33,953	(1)
OMA-L PACKAGE 3: Hot Water Generation Control for Energy Conservation	37	2,062	188	1.91	7.24		1,598	(1)
OMA-L PACKAGE #4: Night Setback Heating for Energy Conservation	12,911	Ø	31,891	6.26	3.68		92,984	(1)
OMA-L PACKAGE #5: Pipe Insulation for Energy Conservation	417	ø	1,Ø31	7.32	3.10		3,736	(1)
OMA-L PACKAGE #6: Lighting Occupancy Sensors for Energy Conservation	Ø	216,167	10,292	1.55	6.13		73,828	(1)
OMA-L PACKAGE #7: Replace PX Fluor. Ballasts for Energy Conservation	Ø	128,415	6,114	1.11	9.93		125,006	(1)
OMA-L PACKAGE #8: Improve HVAC Controls for Energy Conservation	1,105	Ø	2,729	3.84	5.13		14,558	(1)
OMA-L PACKAGE #9: Refrig Case Seals & Incand to Fluor Lights for Energy	Ø	13,127	625	1.44	6.30		5,735	(1)
LOW COST/NO COST #1: Reduce Space Temperature in Winter	697	Ø	1,721	29.81	1.Ø6		1,128	(2)
LOW COST/NO COST #2: Replace Std Fluor Lamps w/ Energy Saving Lamps	Ø	132,342	6,301	2.79	2.86		19,78Ø	(2)

NOTES: (1) Programmed Year of FY90

(2) Programmed Year of FY89

Four projects identified for development qualify under the QRIP portion of the Productivity Capital Investment Program and appropriate documentation was developed. In addition, nine projects were identified which can qualify for OMA-L energy project funds and documentation for that program is also included. Two projects were identified for Low Cost/No Cost implementation. No projects qualify for application of ECIP, OSD PIF or PECIP funds.

1.5 Maintenance Recommendations

Maintenance ECOs were dealt with separately from the ECOs referenced above. Discussion of these ECOs was developed in conjunction with other maintenance considerations.

During the execution of the project, over 200 engineer field hours were consumed analyzing ECOs on site. Along with the information explicitly required of the Scope of Work, field engineers could not help but notice evidence of operations and other non-energy related system upgrades that could prove cost effective, or enhance the effectiveness of the mission, if implemented.

Maintenance delivery systems utilized to maintain the Government facilities located at Fort Richardson could be measurably improved. Preliminary analysis indicates that the effectiveness of these systems could potentially be increased by 30%. Thus, we recommend a Fort-wide, comprehensive analysis of all maintenance delivery systems. Such a project should include analysis of purchasing, warehousing, personnel training, and upkeep of maintenance information.

Such an analysis, if targeted at Fort Richardson alone could require as much as 1,500 professional man-hours of effort. If undertaken as a part of a comprehensive Alaska District project, the Fort Richardson element could be much reduced because of economies of scale and similarity of systems from Fort to Fort.

2. BUILDING DATA

This project has been concerned with the performance of energy consuming systems in 37 selected buildings or discrete portions of buildings. Table 2, Buildings Investigated, lists the building number, type, gross area and the year constructed of the buildings investigated during the execution of this contract. In all, this work addresses some 2,375,000 square feet of built space constructed to provide a variety of functions.

Fort Richardson is located in Southcentral Alaska, northeast of Anchorage at the northern end of Cook Inlet. The location is sub-Arctic and maritime. It is typified by cold winters and cool, wet summers. All functions necessary to support the men and women assigned to the Fort are contained within its confines; the Fort is a self-sufficient community. The bulk of the facilities that make up the Fort were constructed between 1950 and 1955. Facilities have been added over the years since that time, but construction methods and building systems employed are, by and large, typical of 1950's technology; now 35 years old.

Summary information concerning the applications of various ECOs within various buildings is contained in a number of tables displayed in Section 5 of this Executive Summary.

TABLE 2. BUILDINGS INVESTIGATED Fort Richardson

BLDG	DESCRIPTION	GROSS SQ. FT.	YEAR BUILT
1	ARMY HQ BLDG.	12657Ø	1952
5	COMMISSARY/PX	139741	1958
56	OPEN MESS OFF	45219	1955
6ØØD	EM BKS W/ MESS	13482Ø	1949
6Ø2A	EM BKS W/ MESS	1Ø5412	1951
6Ø2D	MESS ONLY-6Ø2	9øøø	1051
62Ø	EM BK W/O MESS	41912	1052 (3)
622	EM BK W/O MESS	41912	1052 (3)
624	EM BK W/O MESS	41912	1052 (5)
626	EM BK W/O MESS	41372	1052 (2)
628	EM BK W/O MESS	41372	1952 (2)
63Ø	EM BK W/O MESS	41372	1952 (2)
632	EM BK W/O MESS	41912	1952 (3)
64ØA	EM BKS W/MESS	1Ø6387	1052
64ØD	MESS ONLY-64Ø	9000	1952
65ØA	EM BKS W/MESS	1Ø5235	1952 (1)
65ØD	MESS ONLY-65Ø	9ØØØ	1952 (1) 1952
655	OPEN MESS NCO	4245Ø	1952
658	GEN PURP ADMIN	43435	1949
66Ø	EM BK W/O MESS	41912	1051 (5)
662	EM BK W/O MESS	41912	1051 (5)
664	EM BK W/O MESS	41372	1051 (2)
666	EM BK W/O MESS	41372	1051 (2)
668	EM BK W/O MESS	41372	1051 (2)
67Ø	EM BK W/O MESS	41372	1951 (2)
69Ø	FIELD HOUSE	63485	1952
724	GEN PURP WHS	161785	1955
726	FIXED LAUNDRY	59228	1953
74Ø	FE MAINT SHOP	26Ø15	1954
76Ø	VEH MAINT SHOP	25843	1952
784	VEH MAINT SHOP	26131	1052
8Ø2	GEN PURP WHS	20098	1052 (4)
8ø4	GEN PURP WHS	207452	1952 (4)
8Ø8	COLD STORE WHS	112355	1952
9ø8	PRINT SHOP	16686	1302
4743Ø	MNT HANGAR AV	21969	1958
47431	MNT HANGAR AV	36Ø37	1968
			. 300

⁽¹⁾ These are identified by the Scope of Work as "identical buildings;" Bldg. 602 study applied to all.

⁽²⁾ These are identified by the Scope of Work as "identical buildings;" Bldg. 628 study applied to all.

⁽³⁾ These are identified by the Scope of Work as "identical buildings;" Bldg. 624 study applied to all.

⁽⁴⁾ These are identified by the Scope of Work as "identical buildings;" Bldg. 804 study applied to all.

PRESENT ENERGY CONSUMPTION

Fort Richardson is served with a mix of energy sources. District steam (100 psi at 325 F.) and electricity is produced by a government-owned, natural gas fired cogeneration plant. The Anchorage Municipal Light and Power Company has an agreement with the government to purchase from, and sell electricity to, the government. Enstar Natural Gas Company provides natural gas fuel to the cogeneration plant and some individual facilities.

Figure 1, Present Energy Use, summarizes the energy consumption associated with developed ECOs. When reviewing the values of energy consumed, the reader is reminded that the work reported upon herein was focused on specific, energy consuming **building systems**, as contrasted with total energy consumed by the facility under study. For example, when analyzing the advisability of insulating steam piping, the analysis was focused on calculation of energy wasted to the surroundings before and after the steam pipe was insulated. Since the heat transmitted from the steam source to the steam appliance, through the steam pipe, was assumed to be unaffected by application of the ECO, transmitted heat is not accounted for in the analysis, nor is it reported herein.

This consideration is also important when examining energy consumption by system as in Table 3 and Figure 2. Table 3 lists the present energy consumption of systems for which ECOs were developed. In presenting this information here, ECOs dealing with similar systems have been grouped together, e.g., those dealing with building insulation are accumulated under Building Envelope, while those dealing with various HVAC systems controls have been totaled as Mechanical Air Systems. Figure 2 graphically presents this data for each type of system as a percentage of the total.

TAB	LE 3. PRES	ENT ANNU	JAL ENERGY	Y CONSUMP	TION BY S	YSTEM*	
SYSTEM	ELEC ENERGY (KWH)	ELEC ENERGY (MBTU)	ELEC COST (\$)	STEAM ENERGY (MBTU)	STEAM COST (\$)	TOTAL EL&ST ENERGY (MBTU)	TOTAL COST (\$)
Refrigerator Seals	9,636	33	459	0	0	33	459
Mechanical Air Systems	562,246	1,918	26,763	130,187	321,555	132,105	348,318
Mechanical Water Heating Systems	4,946	17	236	158	391	175	627
Heated Fluid Piping Systems	0	0	0	482	1,191	482	1,191
Electrical Systems	2,695,690	9,200	128,339	0	0	9,200	128,339
TOTALS	3,272,518	11,168	155,797	130,827	323,137	141,995	478,934
* Present energ	y consumpti	on relat	ed to dev	veloped p	rojects.		

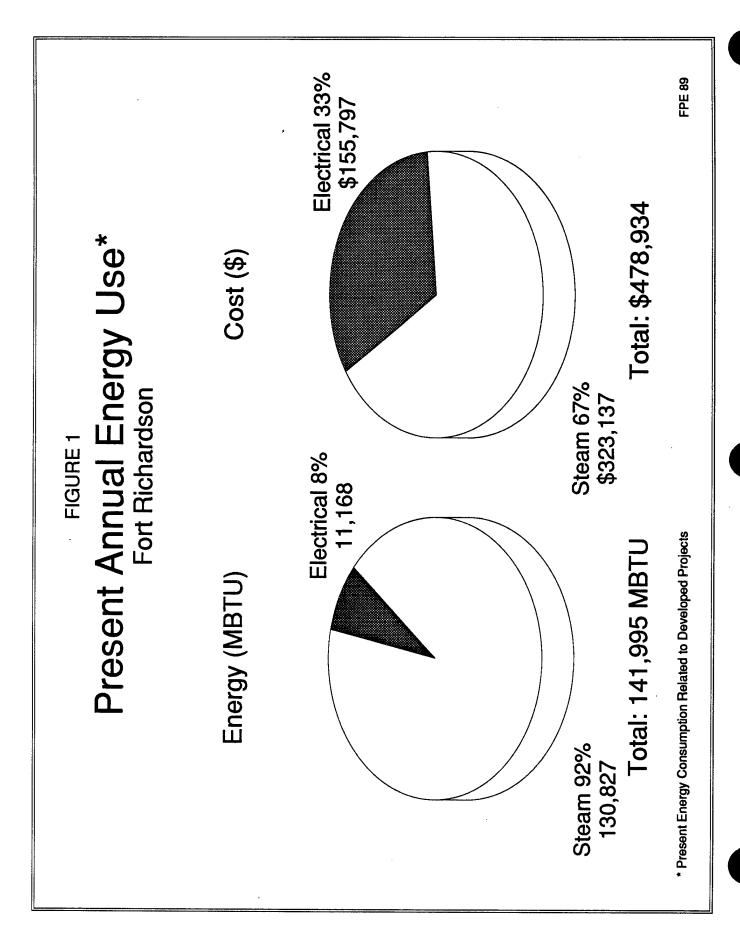
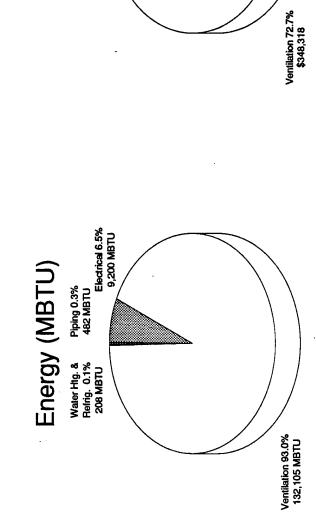


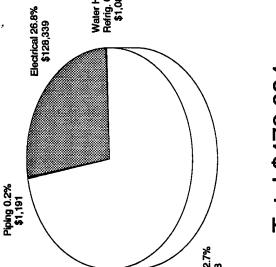
FIGURE 2

Present Annual Energy Use By System*

Fort Richardson

Cost (\$)





Water Htg & Refrig. 0.2% \$1,086

Total \$478,934

Total: 141,995 MBTU

* Present Energy Consumption Related to Developed Projects

4. HISTORICAL ENERGY CONSUMPTION

Since the focus of this study was on specific building systems that consume energy, no historic data was available because such systems are not metered. In fact, individual buildings are not equipped with steam, condensate or kilowatt-hour meters, thus measuring energy consumption at individual buildings is not possible at this time. Furthermore, because of the structure of the Scope of Work, estimates of past energy consumption for the various buildings would be of only academic value to the work reported upon here. Therefore, historical energy consumption was not estimated, nor is it reported upon herein.

5. ENERGY CONSERVATION ANALYSIS

A total of 657 separate ECO analyses were carried out during the analysis of building systems serving 37 buildings or discrete portions of buildings. On average, about 18 separate ECO analyses were performed for each building.

5.1 ECOs Investigated

Table 4, Investigated ECOs, correlates the buildings to each ECO investigated. Following that Table is a descriptive listing which provides summary definitions of each ECO.

It should be noted that, as indicated on Table 4, only 461 ECO/building intersections required evaluation. However, 657 separate analyses were conducted. The reason for the disparity lies in the fact that separate analysis of the same ECO was carried out in more than one point in many buildings. For example, the analysis associated with insulation of a 4-inch steam main was separated from the analysis of insulation of a 2-inch hot water line. Thus, multiple analyses were carried out for one ECO; for example, "ECO 45, Insulate Piping," in some cases may have involved up to ten analyses (subtitled ECO 45 A through J). As previously stated, maintenance ECOs received separate treatment from those listed in the Table, and are discussed in conjunction with other maintenance considerations.

TABLE 4 Investigated ECOs Summary Fort Richardson

ECO Number

4			
54 1011		•	
23	• • • •	• •	• ••••••
23	•		
51	• • •		• • • • • • • • •
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ECO 101: For buildings in which ECO 20, 34 or 44 has been analyzed, the related portion of ECO 101 will not appear as a separate analysis.

Note: 1.

5.1.1 ECO Definition Summary

The following listing provides summary descriptions, preceded by the ECO number and name assigned, of each ECO investigated at Fort Richardson.

BUILDING ENVELOPE & ARCHITECTURAL ECOS

01 Insulate Walls and/or Roof

The thermal efficiency of the building envelope may be economically enhanced by adding or replacing roof and/or wall insulation.

- O1A Insulate walls above ground; 3' pre-fab wall panels, flashings
- O1B Insulate below grade walls; 3" polystyrene insulation, insulation guard
- O1C Insulate walls above ground; R-13 batt insulation, vapor barrier, 5/8" gypsum board, 4" rubber base
- O1D Insulate roof; flood coat roof, 4" rigid insulation, concrete pavers, raised roof curbs
- O1E Insulate roof; 4-ply built-up roof, R-30 batt insulation, flashing, cants
- O1F Insulate roof; 2" X 4" vertical supports and bracing, 2" X 6" ceiling joists, R-30 batt insulation, vapor barrier, gypsum board
- 01G Insulate roof; R-30 batt insulation, vapor barrier
- 01H Insulate roof; pre-fab roof panel, flashing
- O1I Insulate roof; 2' x 4' vertical supports and bracing, ceiling joists, R-30 batt insulation, vapor barrier, plywood

02 Install Double Glazings

The thermal efficiency of the building envelope may be economically enhanced by replacing existing glazing units with more thermally efficient double glazed units.

- O2A Install double glazings; replace set of nine 2'-2" X 3'-11" single-glaze, triple-hung windows with double-glazings
- O2B Install double glazings; replace set of six 2'-2" X 3'-11" single-glaze, triple-hung windows with double-glazings

03 Replace Windows with Insulating Panels

The thermal efficiency of the building envelope may be economically enhanced by removing some existing glazing units and extending the existing envelope construction over the location previously occupied by those glazing units.

- O3A Replace windows with insulating panels; replace single-glaze window with metal frame (R = 1.13)
- O3B Replace windows with insulating panels; replace glass block
- O3C Replace windows with insulating panels; replace double-hung, single-glaze window with storm window (R = 1.94)
- 03D Replace windows with insulating panels; replace single-glaze window with storm window (R = 1.94)

04 Reduce Glass Area

The thermal efficiency of the building envelope may be economically enhanced by removing some existing glazing units and extending the existing envelope construction over the location previously occupied by those glazing units.

05 Prevent Air Stratification

The heat loss through the roof may be economically reduced by reducing the temperature gradient that frequently develops in poorly mixed room air.

06 Vestibules

The thermal efficiency of the building envelope may be economically enhanced by reducing infiltration of cold outside air at frequently used exterior doors. Such results can frequently be achieved through the addition of vestibules.

07 Loading Dock Seals

The thermal efficiency of the building envelope may be economically enhanced by reducing infiltration of cold outside air at frequently used exterior doors. Such results can frequently be achieved through the addition of loading dock seals that effectively form a gasket between truck trailers and overhead doors in areas where freight is shipped and received.

08 Air Curtains

The thermal efficiency of the building envelope may be economically enhanced by reducing infiltration of cold outside air at frequently used exterior doors. Such results can frequently be achieved through the addition of air curtains.

09 Plastic Strips at Refrigerator Cases

The thermal efficiency of refrigerated display cases may be economically enhanced by reducing infiltration of room air into the case by placing transparent plastic strips over the opening into the case.

10 Plastic Strips at Personnel Doors

Installation of heavy plastic strips over door openings either between the built space and the out of doors or between cold storage space and storage or circulation space characterized by warmer temperatures can frequently and economically reduce infiltration of cold air into heated spaces and vice versa.

11 Weather Stripping and Caulking

The thermal efficiency of the building envelope may be economically enhanced by reducing infiltration of cold outside air at windows, doors and construction penetrations in the envelope.

- 11A Weatherstrip and caulk 3'-0" X 7'-0" personnel
- 11B Weatherstrip and caulk 14'-0" X 13'-6" overhead doors
- 11C Weatherstrip and caulk 8'-0" X 8'-0" overhead doors
- 11D Weatherstrip and caulk 10'-0" X 10'-0" overhead doors
- 11E Weatherstrip and caulk fixed windows
- 11F Weatherstrip and caulk double-hung wood-frame windows
- 11G Weatherstrip and caulk awning wood-frame windows
- 11H Weatherstrip and caulk wood-frame casement windows

12 Solar Film

The application of solar film to windows can reduce solar heat gains in sunlit spaces. Such a reduction in heat gain can reduce air conditioning loads.

13 Thermal Storage

In cases where more waste heat may be recovered than can be economically used at the time of recovery, the use of the architectural features of the building may allow for economical energy savings.

MECHANICAL AIR SYSTEMS

14 Reclaim Heat From Kitchen Exhaust

Kitchens exhaust large quantities of grease and smoke laden hot air. Heat may frequently and economically be extracted from the exhaust air and used to preheat fresh outside make-up air.

15 Reclaim Heat From Kitchen Equipment

Kitchen equipment consumes large amounts of energy. Heat radiating from cookers, for example, and wasted in hot wash water going down the drain may, on occasion, be economically recovered.

16 Reclaim Heat From Laundry Equipment

Laundry equipment consumes large amounts of energy. Heat wasted in hot wash water going down the drain may be economically recovered to provide space heat.

17 Reclaim Heat From Ventilation Air

Buildings often exhaust large quantities of warm air. Heat may frequently and economically be extracted from the exhaust air and used to preheat fresh outside makeup air.

18 Return Air from Refrigerated Display

The condenser, of refrigeration systems, reject 2 to 4 times the amount of heat taken from the refrigerated space or process. This source of heat may be economically recovered and used elsewhere.

19 Reclaim Heat from Dryer Equipment

Laundry dryers consume large quantities of energy. Heat contained in the dryer exhaust may frequently and economically be recovered.

20 Revise/Replace HVAC Controls

Controls, in many buildings, may be defeated by occupants untrained in controls maintenance, may be inappropriate to serve the requirements of changing occupancy and/or facility management guidelines, or may be in need of substantial repair or renovation. Such problem controls systems are frequently the cause of wasted energy.

21 Upgrade HVAC Equipment

As time passes and use patterns change, the load imposed on HVAC equipment is often subject to change. This ECO requires review of HVAC equipment to determine is energy can be saved by equipment replacement or derating through modification.

22 Convert Ventilation Systems to VAV

Many ventilation systems in older buildings provide fixed quantities of air while varying the temperature of the air to meet comfort requirements of the ventilated spaces. In recent years, variable air volume (VAV) systems have been proven to be more energy conservative than the old constant volume systems. It is often economical to convert constant volume systems to VAV configurations.

23 Install Kitchen Make-Up Air Units

For every pound of air exhausted from a kitchen hood system, a pound of fresh make-up air must be provided to the kitchen space. If an engineered make-up air system is not provided, make-up air will come from infiltration through the building envelope. It is frequently economical to provide an engineered make-up air system that utilizes waste heat recovery from the kitchen hood exhaust.

24 Duct Insulation

Insulating ducts in forced air heating and ventilation systems mitigates energy loss. This retrofit measure often times may be economical.

25 Shut Off Kitchen Hood Fan When Not in Use

It is not energy conservative to operate kitchen hoods when kitchen equipment is not in use.

26 Economizer Cycles

The term "economizer cycle" typically refers to a feature of an air conditioning machine which allows, under specified conditions, variable amounts of outdoor air to be introduced into the system so as to minimize energy consumed by the mechanical refrigeration system. In this case, however, since there is very little mechanical refrigeration used in air conditioning in Alaska, the term "economizer cycle" is used to describe a system of controls that enables the energy optimization of the introduction of outdoor air into the ventilation system.

101 Install Timeclocks - All Systems

Energy consumption can be reduced by shutting down or reducing temperature setpoints of HVAC, building heating and domestic hot water heating systems during unoccupied periods. This ECO looks at accomplishing ECO 20-Revise/Replace HVAC Controls, ECO 34-Night Setback/Setup Thermostats, ECO 44-Shut off Energy to Hot Water Off Use, by installing a timeclock to control systems. Note: For buildings in which ECO 20, 34 or 44 has been analyzed, the related ECO 101 will not appear.

- 101A Install timeclock on HVAC system
- 101B Install timeclock on building heating system
- 101C Install timeclock on domestic hot water system

MECHANICAL CHILLERS AND COMPRESSORS

27 Chiller Replacement/Derate

As time passes and use patterns change, the load imposed on mechanical chillers is often subject to change. This ECO requires review of chiller load and capacity to determine if energy may be saved by either chiller replacement or derating through modification.

28 Reclaim Heat from Refrigeration Equipment

Refrigeration equipment produces 2 to 4 times as much heat as is absorbed in the refrigeration process. This source of heat can often be captured and put to use in space heating. \cdot

29 Variable Speed Chiller Compressor

As time passes and use patterns change, the load imposed on mechanical chillers is often subject to change. If the current load is subject to fluctuations, it is frequently found to be economical to vary the speed of the chiller compressor to more accurately match the load.

30 Efficient Air Compressor System

It, is often found that savings in energy and maintenance can make the replacement of several air compressors with a single machine economical.

MECHANICAL SPACE HEATING SYSTEMS

31 Replace Existing Heating System with Infrared Heaters

In many shop type environments, direct heating of occupants, at their work stations can be achieved with infrared heaters. This method of heating allows the space temperature to be significantly decreased (during winter months) while achieving a comfortable working environment for the occupants.

32 Use Thermal Storage

In cases where more waste heat may be recovered than can be economically used at the time of recovery, the use of thermal storage technologies may allow for economical energy savings.

33 Radiator Controls

In many buildings, particularly older buildings, thermostats are not provided in each perimeter room. Such lack of controls frequently causes over heating of many spaces, thus causing heat to be wasted during the heating season.

34 Night Setback/Setup Thermostats

In the past, thermostats that had setback/setup functions were very expensive or not available. Today such thermostats are relatively inexpensive and constitute appropriate and economical energy retrofit equipment.

35 Reduce Space Temperature During Winter

The controls on some heating systems, or the design of the heating system itself, do not allow the space temperature to be maintained at required set points during winter months.

36 Revise/Replace Heating Controls

In many buildings the method of control installation allows control conflicts between zones. In such in-

stances, it may be economically feasible to revise and/or replace these controls based upon energy savings.

MECHANICAL WATER HEATING SYSTEMS

37 Booster Water Heaters at Equipment

In some domestic hot water systems the system temperature may be reduced by adding one or two booster heaters at the point of hot water use.

40 Lower Domestic Hot Water Temperature

Savings can be realized by lowering the domestic hot water supply temperature since heat loss from the storage tank, supply piping and recirculation piping will be reduced. Often, it is not possible to simply lower the setpoint of the hot water generator. For example, the hot water generator may supply showers as well as kitchen facilities. The high temperature requirements of the kitchen would have to be supplied. This ECO investigates system modifications, if any, that are required in order to be able to reduce the domestic hot water supply temperature.

41 Use Heat Pump to Heat Domestic Water

When a source of waste heat is available, it is some times economically feasible to move the waste heat with a heat pump to water heating temperature.

42 Reclaim Heat from Wash Water

Heat contained in spent wash water may some times be economically recovered and used to heat fresh rinse or wash water.

43 Cold Wash Water

In some applications, washing tasks may be accomplished with cold water.

44 Shut off Energy to Hot Water Off Use

When domestic hot water systems are not programmed for use for an extended period of time (hours), it may be economically feasible to shut the system down to reduce heat loss as well as save pumping energy.

45 Piping Insulation

Some domestic hot water and hydronic building heating systems have been installed with inadequate insulation or no insulation at all.

ELECTRICAL SYSTEMS

47 Replace Standard Fluorescent Ballasts

Standard magnetic ballasts lose significant amounts of electrical energy within the ballast. This ECO suggests the replacement of these standard ballasts with very high efficiency electronic ballasts.

48 Replace Standard Fluorescent Lamps

Standard fluorescent lamps, 40 watt rapid start lamps being the most common, have been improved with equal or higher lamp output for lower lamp wattages. This ECO suggests replacing existing standard lamps with an equivalent energy saving lamp equivalent to General Electric's Wattmiser II lamps.

49 Reduce Lighting Levels

Lighting level reductions in areas of very high illumination can yield energy savings. This ECO addresses reducing lighting levels to recommended levels. ECOs 50 and 51 also address over illuminated areas as part of incandescent replacements.

50 Replace Incandescents System with Fluorescents

As a lighting source, incandescent fixtures have generally low light output for power supplied to the fixture. This ECO addresses replacing inefficient incandescent fixtures with new fluorescent fixtures in office and standard height ceiling areas. See ECO 51 for high ceiling areas.

51 Replace Incandescents System with HPS

As a lighting source, incandescent fixtures have generally low light output for power supplied to the fixture. This ECO addresses replacing inefficient incandescent fixtures with new High Pressure Sodium (HPS) fixtures in high bay areas where color rendition is not a critical factor.

52 Install Time Clocks

When power for a specific application is only required during specific periods of the day, week or month, a time clock installed to regulate these hours is a possibility. This ECO addresses installing time clocks to control different functions within a facility. This ECO applies only to electrical items, see ECO 34 Night Setback, for heating applications of time clocks.

53 Occupancy Sensors for Lighting Control

In individual or small office spaces, lights are generally left on during lunch, breaks and other periods during the day when these spaces are unoccupied. This ECO suggests occupancy sensors be installed in offices to turn the lights within the space off during times when the room is not occupied.

54 Replace Existing Motors with Energy Efficient Motors

Standard motors are not always designed to the most energy efficient standards for initial cost considerations. This ECO addresses the replacement of these standard motors with new energy efficient motors.

MAINTENANCE SYSTEMS

55 Optimize Laundry Operations

Over time, fabrics have changed and efficient laundry equipment has been developed. This ECO has to do with the energy analysis associated with improving the operation of the laundry by modifying or replacing existing equipment and/or noting improvements in operations which could reduce energy consumption.

56 Optimize Dining Operations

As tastes have changed and thus cooking processes, more efficient kitchen equipment has been developed. This ECO has to do with the energy analysis associated with improving dining hall operations by modifying or replacing existing equipment and/or systems.

57 Optimize Steam/Condensate System Operations

As systems grow in size and complexity, demand upon the steam systems change. Furthermore, some steam system components may have deteriorated with time in service. This ECO has to do with the energy analysis associated with improving the operation of the steam and condensate return systems.

58 Balance HVAC System

As time passes and building programs change, the HVAC system is not always adjusted to accommodate new conditions. This ECO has to do with the energy analysis associated with improving facility operation through rebalancing the building's heating and ventilation system.

59 Improve Refrigerator Maintenance

Proper refrigerator maintenance can significantly prolong the life of the equipment. Equipment life can be reduced if heat is not properly rejected from the space, if the coils are not cleaned regularly, if strainers are not cleaned on a regular basis or if operating cycles are too short. This ECO will look at these maintenance elements.

60 Shut Down Steam System During Non-Use

In operations where steam is used in processes such as laundries and kitchens, it may be economically feasible and energy conservative to shut such systems down during periods when the process is not in operation.

61 Correct Condensate Return Pipe Size

The condensate return system is two phase (steam and condensate) and multiple pressure (pumped and gravity returns). In order for steam traps to function properly and thus enable the heat transfer equipment to operate efficiently it is important that the condensate return line have sufficient carrying capacity.

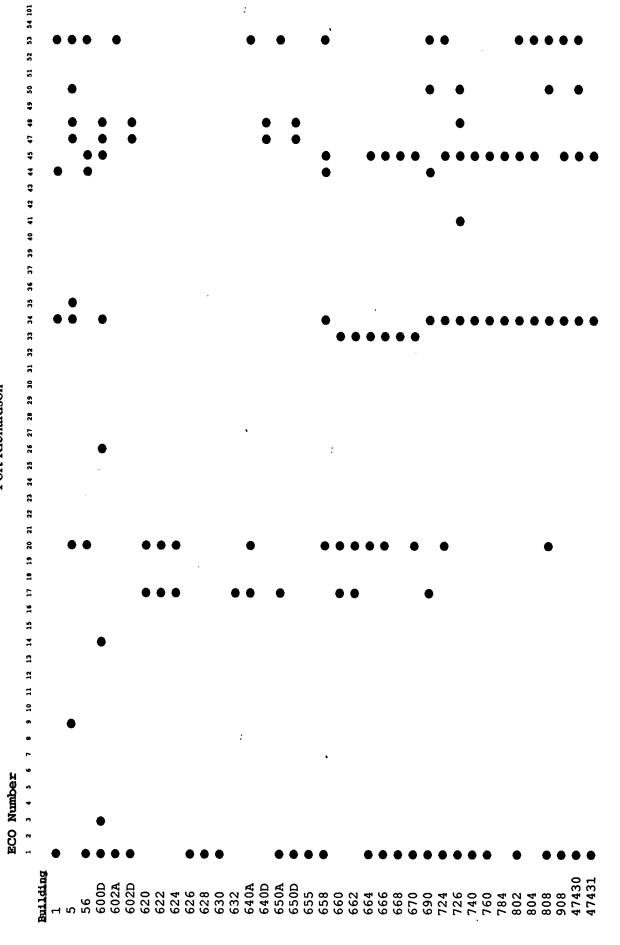
62 Steam Traps

The steam trap is of paramount importance in insuring that the latent heat of the steam is given up in the heat transfer equipment. There are a variety of trap designs, each with its proper application. This ECO will evaluate the energy costs associated with steam trap maintenance and note the applicability of the various traps observed in the facilities chosen for analysis.

5.2 Recommended ECOs

Table 5, Recommended ECOs, correlates individual buildings to recommended ECOs. Table 6 provides supplemental information in the form a listing of the ECO number and name, building number and name, Savings to Investment Ratio (SIR), Simple Payback (SP) and Construction Working Estimate (CWE) as of the analysis base year of FY87, all ranked according to decreasing SIR. As in the case of investigated ECOs, more ECOs are recommended in Table 6 than are indicated in Table 5 due to additional sub-sets of ECOs.

TABLE 5
Recommended ECOs Summary
Fort Richardson



	NU INAC	ECO NAME	BLDG	BLDG NAME	SIR	SP	CWE
	NUME	BER NAME	NUMBER	NAME			(FY87)
1	20	HVAC controls-revise/rep	640A	: EM BKS W/MESS	60.16	0.31	1,903
2	20	HVAC controls-revise/rep		GEN PURP WHS	40.17	0.36	946
3	34B	Night setback/setup ther		GEN PURP WHS	34.03	0.56	6,100
4	34	Night setback/setup ther		FIXED LAUNDRY	32.18	Ø.59	1,076
5	20	HVAC controls-revise/rep	o 622	EM BK W/O MESS	32.16	Ø.54	3,642
6	20	HVAC controls-revise/rep	oi 624	EM BK W/O MESS	32.16	Ø.54	3,642
7	20	HVAC controls-revise/rej	o 620	EM BK W/O MESS	32.16	Ø.54	3,642
8	20	HVAC controls-revise/rep	oi 660	EM BK W/O MESS	32.16	Ø.54	3,642
9	20	HVAC controls-revise/rep	o 662	EM BK W/O MESS	32.16	0.54	3,642
1 Ø	20	HVAC controls-revise/rep	o 658	GEN PURP ADMIN	32.16	0.54	3,642
11	20	HVAC controls-revise/rep	oi 67Ø	EM BK W/O MESS	32.16	Ø.54	3,642
12	20	HVAC controls-revise/rep	oi 664	EM BK W/O MESS	32.16	Ø.54	3,642
13	20	HVAC controls-revise/rep	ы 666	EM BK W/O MESS	32.16	Ø.54	3,642
14	20	HVAC controls-revise/rep	o 808	COLD STORE WHS	30.46	Ø.34	1,408
15	26	Economizer cycles	600D	EM BKS W/ MESS	30.13	Ø.62	1,903
16	35	Winter reduction space h	t 5	COMMISSARY/PX	29.81	1.06	1,046
17	2ØE	HVAC controls-revise/rep	oi 56	OPEN MESS OFF	26.61	Ø.70	2,481
18	20A	HVAC controls-revise/rep		COMMISSARY/PX	25.86	Ø.37	7Ø4
19	2ØD	HVAC controls-revise/rep		OPEN MESS OFF	16.72	1.12	2,481
20	34	Night setback/setup the	m 760	VEH MAINT SHOP	9.04	2.53	4,403
21	34	Night setback/setup the		VEH MAINT SHOP	9.04	2.53	4,403
22	34	Night setback/setup the		FE MAINT SHOP	9.04	2.53	4,403
23	34	Night setback/setup the		GEN PURP WHS	8.90	2.52	9,712
24	34	Night setback/setup the		GEN PURP WHS	8.90	2.52	9,712
25	2ØD	HVAC controls-revise/rep	_	COMMISSARY/PX	8.39	1.14	704
26	20F	HVAC controls-revise/re		OPEN MESS OFF	7.65	2.50	2,481
27	45F	Piping insulation	802	GEN PURP WHS	7.60	2.99	1,061
28 29	45F	Piping insulation	804 600D	GEN PURP WHS	7.60 7.03	2.99	1,061
3Ø	34 20B	Night setback/setup the		EM BKS W/ MESS	6.98	3.03 1.93	1,076 946
31	45C	Piping insulation	724	COMMISSARY/PX GEN PURP WHS	6.76	3.36	1,061
32	48	Fluorescent lamps-repla		EM BKS W/ MESS	6.21	1.83	1,044
33	48	Fluorescent lamps-repla	-	MESS ONLY-640	5.89	1.92	1,508
34	48	Fluorescent lamps-repla		MESS ONLY-602	5.89	1.92	1,508
35	48	Fluorescent lamps-repla		MESS ONLY-650	5.89	1.92	1,508
36	34	Night setback/setup the		PRINT SHOP	4.82	4.75	2,153
37	2ØC	HVAC controls-revise/re		OPEN MESS OFF	4.55	4.29	2,481
38	34	Night setback/setup the	-	GEN PURP ADMIN	3.94	6.27	15,024
39	50	Incandenscents to fluor	690	FIELD HOUSE	3.84	2.86	14,649
40	34	Night setback/setup the	_	FIELD HOUSE	3.60	6.90	7,176
41	34	Night setback/setup the		MNT HANGAR AV	3.33	7.69	9,329
42	34	Night setback/setup the	m 47431	MNT HANGAR AV	3.24	7.97	10,764
43	17	Reclaim heat-ventilation	64ØA	EM BKS W/MESS	3.13	9.36	37,180

	NUME		BLDG NUMBER	BLDG NAME	SIR	SP	CWE (FY87)
44	34	Night setback/setup them	n 1	ARMY HQ BLDG.	2.94	9.52	16,612
45	17	Reclaim heat-ventilation	622	EM BK W/O MESS	2.78	11.16	19,187
46	17	Reclaim heat-ventilation	620	EM BK W/O MESS	2.78	11.16	19,187
47	17	Reclaim heat-ventilation	624	EM BK W/O MESS	2.78	11.16	19,187
48	17	Reclaim heat-ventilation	660	EM BK W/O MESS	2.78	11.16	19,187
49	17	Reclaim heat-ventilation	662	EM BK W/O MESS	2.78	11.16	19,187
5ø	17	Reclaim heat-ventilation	632	EM BK W/O MESS	2.78	11.16	19,187
51	20B	HVAC controls-revise/repl	56	OPEN MESS OFF	2.64	7.68	2,481
52	Ø9A	Refrigeration case seals	5	COMMISSARY/PX	2.45	1.68	374
53	5Ø	Incandenscents to fluor	726	FIXED LAUNDRY	2.40	4.55	4,568
54	53A	Occup sensors-light contr	808	COLD STORE WHS	2.32	4.10	646
55	44	Hot water-off for no use	690	FIELD HOUSE	2.25	28.49	681
56	34	Night setback/setup them	1 8Ø8	COLD STORE WHS	2.25	13.89	1,435
57	53	Occup sensors-light contr	690	FIELD HOUSE	2.23	4.28	968
58	2ØK	HVAC controls-revise/repl	56	OPEN MESS OFF	2.22	9.29	2,481
59	Ø1B	Insulate walls & roof	760	VEH MAINT SHOP	2.21	10.26	5,546
6ø	5Ø	Incandenscents to fluor	47430	MNT HANGAR AV	2.19	5.01	4,699
61	20A	HVAC controls-revise/repl	56	OPEN MESS OFF	2.15	9.61	2,481
62	44	Hot water-off for no use	658	GEN PURP ADMIN	2.06	6.84	681
63	47	Fluorescent Ballasts-repl	64ØD	MESS ONLY-640	2.03	5.51	10,266
64	47	Fluorescent Ballasts-repl	65ØD	MESS ONLY-650	2.03	5.51	10,266
65	47	Fluorescent Ballasts-repl	602D	MESS ONLY-602	2.03	5.51	10,266
66	50	Incandenscents to fluor	808	COLD STORE WHS	1.88	5.94	5,015
67	44	Hot water-off for no use	56	OPEN MESS OFF	1.87	52.59	681
68	53	Occup sensors-light contr	56	OPEN MESS OFF	1.87	5.03	85
69	45H	Piping insulation	664	EM BK W/O MESS	1.85	12.24	169
70	45H	Piping insulation	668	EM BK W/O MESS	1.85	12.24	169
71	45H	Piping insulation	67Ø	EM BK W/O MESS	1.85	12.24	169
72	45H	Piping insulation	666	EM BK W/O MESS	1.85	12.24	169
73	14	Reclaim heat-kitchen exh		EM BKS W/ MESS	1.82	18.24	25,607
74	33	Radiator controls	660	EM BK W/O MESS	1.79	18.92	15,409
75	33	Radiator controls	664	EM BK W/O MESS	1.79	18.92	15,409
76	33	Radiator controls	662	EM BK W/O MESS	1.79	18.92	15,409
77	33	Radiator controls	666	EM BK W/O MESS	1.79	18.92	15,409
78	33	Radiator controls	670	EM BK W/O MESS	1.79	18.92	15,409
79	33	Radiator controls	668	EM BK W/O MESS	1.79	18.92	15,409
80	44	Hot water-off for no use	1	ARMY HQ BLDG.	1.76	7.72	681
81	53	Occup sensors-light contr		GEN PURP WHS	1.71	5 . 58 .	4,519
82	17	Reclaim heat-ventilation	65ØA	EM BKS W/MESS	1.66	17.53	79,65Ø
83	53 4511	Occup sensors-light contr		ARMY HQ BLDG.	1.63	5.87	38,733
84	45H	Piping insulation	658	GEN PURP ADMIN	1.52	14.99	169
85	47 57D	Fluorescent Ballasts-repl	600D	EM BKS W/ MESS	1.46	7.57	15,128
86	53B	Occup sensors-light contr	808	COLD STORE WHS	1.44	6.61	323

RECOMMENDED ECO'S

		ECO	BLDG	BLDG	SIR	SP	CWE
	NUMB	BER NAME	NUMBER	NAME			(FY87)
87	45J	Piping insulation	<u>5</u> 6	OPEN MESS OFF	1.43	15.93	838
88	50	Incandenscents to fluo		COMMISSARY/PX	1.35	8.14	4,513
89	20J	HVAC controls-revise/r		OPEN MESS OFF	1.32	16.94	2,481
9ø	53	Occup sensors-light co	_	EM BKS W/ MESS	1.30	7.33	5,340
91	53	Occup sensors-light co	<u> </u>	EM BKS W/MESS	1.30	7.33	5,340
92	53	Occup sensors-light co		EM BKS W/MESS	1.30	7.33	5,340
93	45G	Piping insulation	600D	EM BKS W/ MESS	1.28	17.78	1,901
94	45H	Piping insulation	726	FIXED LAUNDRY	1.28	17.68	2,541
95	45H	Piping insulation	47430	MNT HANGAR AV	1.28	17.68	182
96	53	Occup sensors-light co	ontr 908	PRINT SHOP	1.28	7.45	1,937
97	48	Fluorescent lamps-rep	lace 5	COMMISSARY/PX	1.27	3.76	12,513
98	34	Night setback/setup th	em 5	COMMISSARY/PX	1.25	55.47	3,588
99	41	Heat pump-domestic v	vater 726	FIXED LAUNDRY	1.22	-74.03	56,877
100	17	Reclaim heat-ventilation		FIELD.HOUSE	1.18	39.33	40,915
101	53A	Occup sensors-light co	ontr 47430	MNT HANGAR AV	1.12	8.49	1,937
102	47	Fluorescent Ballasts-re	epi 5	COMMISSARY/PX	1.11	9.93	106,517
103	45D	Piping insulation	47431	MNT HANGAR AV	1.10	20.60	2,646
104	48	Fluorescent lamps-rep	lace 726	FIXED LAUNDRY	1.08	4.43	256
105	45E	Piping insulation	784	VEH MAINT SHOP	1.08	20.94	3,675
106	45E	Piping insulation	760	VEH MAINT SHOP	1.08	20.94	3,675
107	45E	Piping insulation	740	FE MAINT SHOP	1.08	20.94	3,675
1Ø8	45C	Piping insulation	726	FIXED LAUNDRY	1.08	21.07	503
109	45D	Piping insulation	56	OPEN MESS OFF	1.07	21.28	1,450
110	Ø1D	insulate walls & roof	56	OPEN MESS OFF	1.06	21.48	169,636
111	45D	Piping insulation	908	PRINT SHOP	1.05	21.70	137
112	53	Occup sensors-light co	ontr 5	COMMISSARY/PX	1.05	9.05	1,614
113	45G	Piping insulation	600D	EM BKS W/ MESS	1.04	21.93	1,184
114	53	Occup sensors-light co	ontr 658	GEN PURP ADMIN	1.03	9.25	323
115	Ø1B	insulate walls & roof	666	EM BK W/O MESS	1.02	22.39	5,461
116	Ø1B	insulate walls & roof	664	EM BK W/O MESS	1.02	22.39	5,461
117	Ø1B	insulate walls & roof	668	EM BK W/O MESS	1.02	22.39	5,461
118	Ø1B	insulate walls & roof	670	EM BK W/O MESS	1.02	22.39	5,461
119	Ø1B	insulate walls & roof	658	GEN PURP ADMIN	1.01	22.39	2,991
120	Ø1B	insulate walls & roof	600D	EM BKS W/ MESS	1.01	22.40	7
121	Ø1B	insulate walls & roof	655	OPEN MESS NCO	1.Ø1	22.39	2,620
122	Ø1B	Insulate walls & roof	6Ø2D	MESS ONLY-602	1.01	22.39	2,646
123	Ø1B	insulate walls & roof	602A	EM BKS W/ MESS	1.01	22.39	5,461
124	Ø1B	insulate walls & roof	1	ARMY HQ BLDG.	1.01	22.39	10,408
125	Ø1B	Insulate walls & roof	626	EM BK W/O MESS	1.01	22.39	5,461
126	Ø1B	Insulate walls & roof	630	EM BK W/O MESS	1.01	22.39	5,461
127	Ø1B	Insulate walls & roof	628	EM BK W/O MESS	1.01	22.39	5,461
128	Ø1B	insulate walls & roof	56	OPEN MESS OFF	1.01	22.39	4,920
129	Ø1B	insulate walls & roof	690	FIELD HOUSE	1.01	22.39	4,621

	NUME	_		BLDG IUMBER	BLDG NAME	SIR	SP	CWE (FY87)
130	Ø1B	Insulat	e walls & roof	74Ø	FE MAINT SHOP	1.01	22.39	5,546
131	Ø1B	Insulat	e walls & roof	47431	MNT HANGAR AV	1.01	22.39	3,715
132	Ø1B	Insulat	e walls & roof	808	COLD STORE WHS	1.01	22.39	8,107
133	Ø1B	Insulat	e walls & roof	802	GEN PURP WHS	1.01	22.39	15,433
134	Ø1B	insulat	e walls & roof	724	GEN PURP WHS	1.01	22.39	3,128
135	Ø1B	Insulat	e walls & roof	726	FIXED LAUNDRY	1.Ø1	22.39	5,892
136	Ø1B	Insulat	e walls & roof	908	PRINT SHOP	1.01	22.39	3,637
137	Ø1B	Insulat	e walls & roof	47430	MNT HANGAR AV	1.01	22.39	3,493
138	Ø1B	Insulat	e walls & roof	65ØD	MESS ONLY-650	1.01	22.39	2,646
139	53	Occup :	sensors-light contr	804	GEN PURP WHS	1.01	9.53	646
14Ø	Ø1B	insulat	walls & roof	650A	EM BKS W/MESS	1.01	22.39	5,461
141	53	Occup :	sensors-light contr	802	GEN PURP WHS	1.01	9.53	646
142	Ø3A	Insulati	ed panels	6ØØD	EM BKS W/ MESS	1.00	22.68	9.905
143	45E		nsulation	47430	MNT HANGAR AV	1.00	22.67	1,129
144	53B	Occup :	sensors-light contr	47430	MNT HANGAR AV	1.00	9.53	968

5.3 Not Recommended ECOs

Table 7, Not Recommended ECOs, correlates individual buildings to ECOs not recommended for implementation and provides a key to the reasons these ECOs were rejected.

Table 8, is structured similarly to Table 6 except that it applies to those ECOs not recommended. It contains the ECO number and name, building number and name, and the reason the specific ECO was not recommended. As can be seen, some ECOs were rejected because corrective measures had already been installed, a design project was already in progress which addressed that ECO, or the ECO was not appropriate or not applicable to the building under study. Other ECOs which did not fall into that category were analyzed, but the economic analysis revealed that ECO implementation would not be cost effective. For those ECOs, the Savings to Investment Ratio (SIR) has also been included in the Table.

TABLE 7 Not Recommended ECOs Summary Fort Richardson

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Legend:

NE = ECO Not Economical
IN = ECO already installed.

NA = ECO Not applicable to this building DIP = ECO implementation already under design

		ECO	BLDG	BLDG	REASON	SIR
	NUMB	ER NAME	NUMBER	NAME	•	
1	Ø1 A	Insulate walls & roof	1	ADMAN HO DI DO	Not Economical	ø.26
2	Ø1D	insulate walls & roof	. 1	ARMY HQ BLDG. ARMY HQ BLDG.	Not Economical	Ø.20 Ø.03
3	11A			ARMY HQ BLDG.	Not Economical	Ø.62
4	11D	Weather stripping/caulk		ARMY HQ BLDG.	Not Economical	Ø.32
5	11E	Weather stripping/cauth		ARMY HQ BLDG.	Not Economical	Ø.91
6	20	Weather stripping/caulk HVAC controls-revise/re		ARMY HQ BLDG.	Not Appropriate	0.51
7	24	Duct insulation	1 1	ARMY HQ BLDG.	Not Appropriate	
8	27	Chiller-replace/derate	1	ARMY HQ BLDG.	Installed / Corrected	
9	33	Radiator controls	1	ARMY HQ BLDG.	Installed / Corrected	
10	45A		1	ARMY HQ BLDG.	Not Appropriate	
11	45B	Piping insulation	1	ARMY HQ BLDG.	Not Economical	Ø.91
12	45D	Piping insulation	1	ARMY HQ BLDG.	Not Appropriate	w. 91
13	45H	Piping insulation	1	ARMY HQ BLDG.	Not Appropriate	
14	5Ø	Piping insulation		ARMY HQ BLDG.	Not Economical	Ø.45
15	51	Incandenscents to fluor	1		Not Appropriate	v.+7
16		Incandenscents to HPS Install Time Clocks	1	ARMY HQ BLDG.	Installed / Corrected	
17	01A			ARMY HQ BLDG. MNT HANGAR AV	Not Economical	Ø.38
18	Ø1H	Insulate walls & roof		MNT HANGAR AV	Not Economical	Ø.04
19	Ø5	Prevent air stratificat'n		MNT HANGAR AV	Not Economical	Ø.78
20	11A			MNT HANGAR AV	Not Economical	Ø.78
21	11D	Weather stripping/cault		MNT HANGAR AV	Not Economical	Ø.32
22	20	Weather stripping/caulk HVAC controls-revise/re		MNT HANGAR AV	Not Appropriate	W. 72
23	24	Duct insulation		MNT HANGAR AV	Not Appropriate	
24	31	Infrared heaters		MNT HANGAR AV	Not Economical	0.08
25	44	Hot water-off for no use		MNT HANGAR AV	Not Economical	-Ø.37
26	45A			MNT HANGAR AV	Not Appropriate	-0.71
27	45D	Piping insulation Piping insulation		MNT HANGAR AV	Not Appropriate	
28	51	Incandenscents to HPS		MNT HANGAR AV	Installed / Corrected	
29	Ø1A	insulate walls & roof		MNT HANGAR AV	Not Economical	0.04
30	Ø1H	insulate walls & roof		MNT HANGAR AV	Not Economical	0.04
31	Ø5	Prevent air stratificat'n		MNT HANGAR AV	Not Economical	Ø.78
32	11A	Weather stripping/cauli		MNT HANGAR AV	Not Economical	Ø.62
33	11E	Weather stripping/cauli		MNT HANGAR AV	Not Economical	Ø.76
34	20	HVAC controls-revise/re		MNT HANGAR AV	Not Appropriate	2
35	24	Duct insulation		MNT HANGAR AV	Not Appropriate	
36	31	Infrared heaters		MNT HANGAR AV	Not Economical	0.08
37	44	Hot water-off for no use		MINT HANGAR AV	Not Economical	-0.66
38	45A	Piping Insulation		MNT HANGAR AV	Not Appropriate	2.00
39	45F	Piping insulation		MNT HANGAR AV	Not Appropriate	
40	50	Incandenscents to fluor		MNT HANGAR AV	Installed / Corrected	
41	51	Incandenscents to HPS		MNT HANGAR AV	Installed / Corrected	
42	53	Occup sensors-light co		MNT HANGAR AV	Not Economical	Ø.79
43	Ø3A	insulated panels	5	COMMISSARY/PX	Not Economical	Ø.92
. ,	- /	Jaileta palleta				

	NUME	ECO BER NAME	BLDG NUMBER	BLDG NAME	REASON	SIR
44	Ø3B	insulated panels	5	COMMISSARY/PX	Not Economical	Ø.46
45	Ø3C	Insulated panels	5	COMMISSARY/PX	Not Economical	Ø.47
46	Ø5	Prevent air stratificat'n	. 5	COMMISSARY/PX	Not Economical	Ø.78
47	Ø8	Air curtains	5	COMMISSARY/PX	Not Economical	0.00
48	Ø9B	Refrigeration case seals		COMMISSARY/PX	Not Economical	Ø.64
49	11A	Weather stripping/caulk		COMMISSARY/PX	Not Economical	Ø.62
5Ø	11B	Weather stripping/caulk		COMMISSARY/PX	Not Economical	0.40
51	11D	Weather stripping/caulk		COMMISSARY/PX	Not Economical	Ø.32
52	11E	Weather stripping/caulk	5	COMMISSARY/PX	Not Economical	Ø.58
53	18	Return air-refrig display	5	COMMISSARY/PX	Not Appropriate	
54	2ØC	HVAC controls-revise/re	pl 5	COMMISSARY/PX	Not Economical	Ø.96
55	2ØE	HVAC controls-revise/re	рі 5	COMMISSARY/PX	Installed / Corrected	
56	28	Reclaim heat-refrig equi	p 5	COMMISSARY/PX	Not Appropriate	
57	29	Variable spd chiller com	p 5	COMMISSARY/PX	Not Appropriate	
58	36	Heating controls-rev/rep	ol 5	COMMISSARY/PX	Installed / Corrected	
59	45A	Piping insulation	5	COMMISSARY/PX	Not Appropriate	
60	45B	Piping insulation	5	COMMISSARY/PX	Not Appropriate	
61	45C	Piping insulation	5	COMMISSARY/PX	Not Appropriate	
62	45D	Piping insulation	5	COMMISSARY/PX	Not Appropriate	
63	45E	Piping insulation	5	COMMISSARY/PX	Not Appropriate	
64	45F	Piping insulation	5	COMMISSARY/PX	Not Appropriate	
65	45G	Piping insulation	5	COMMISSARY/PX	Not Appropriate	
66	45H	Piping insulation	5	COMMISSARY/PX	Not Appropriate	
67	45I	Piping insulation	5	COMMISSARY/PX	Not Appropriate	
68	45J	Piping insulation	5	COMMISSARY/PX	Not Appropriate	
69	51	Incandenscents to HPS	5	COMMISSARY/PX	Not Appropriate	
70	52	Time clocks - install	5	COMMISSARY/PX	Not Appropriate	
71	Ø1A	Insulate walls & roof	56	OPEN MESS OFF	Not Economical	0.57
72	11A	Weather stripping/caulk	56	OPEN MESS OFF	Not Economical	Ø.62
73	11B	Weather stripping/caulk	56	OPEN MESS OFF	Not Economical	Ø.4Ø
74	11E	Weather stripping/caulk	56	OPEN MESS OFF	Not Economical	Ø.57
75	17	Reclaim heat-ventilation	56	OPEN MESS OFF	Not Economical	Ø.84
76	2ØG	HVAC controls-revise/re	pi 56	OPEN MESS OFF	Not Economical	-0.00
77	2ØH	HVAC controls-revise/re	pi 56	OPEN MESS OFF	Not Economical	Ø.Ø4
78	20I	HVAC controls-revise/re	pl 56	OPEN MESS OFF	Not Appropriate	
79	20L	HVAC controls-revise/re	p! 56	OPEN MESS OFF	Not Economical	Ø.5Ø
80	20M	HVAC controls-revise/re	pl 56	OPEN MESS OFF	Installed / Corrected	
81	20N	HVAC controls-revise/re	pl 56	OPEN MESS OFF	Installed / Corrected	
82	24	Duct insulation	56	OPEN MESS OFF	Installed / Corrected	
83	34	Night setback/setup the	m 56	OPEN MESS OFF	Not Economical	Ø.93
84	45A	Piping insulation	56	OPEN MESS OFF	Not Appropriate	
85	45B	Piping insulation	56	OPEN MESS OFF	Not Appropriate	
86	45G	Piping insulation	56	OPEN MESS OFF	Not Economical	Ø.92
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TABLE 8 (CONT'D.)

NOT RECOMMENDED ECO'S

		ECO	BLDG	BLDG	REASON	SIR
	NUME	BER NAME	NUMBER	NAME		
87	5Ø	Incandenscents to fluor	56	OPEN MESS OFF	Not Appropriate	
88	51	Incandenscents to HPS	56	OPEN MESS OFF	Not Appropriate	
89		Install Time Clocks	56	OPEN MESS OFF	Installed / Corrected	
90	Ø1 A	Insulate walls & roof	6øøD	EM BKS W/ MESS	Not Economical	Ø.57
91	Ø1D	Insulate walls & roof	600D	EM BKS W/ MESS	Not Economical	Ø.87
92	Ø2A	install double glazing	600D	EM BKS W/ MESS	Not Economical	Ø.22
93	Ø4A	Reduce glass area	600D	EM BKS W/ MESS	Not Economical	Ø.22
94	Ø6	Vestibules	600D	EM BKS W/ MESS	Installed / Corrected	
95	Ø8	Air curtains	600D	EM BKS W/ MESS	Not Economical	-0.01
96	10	Personnel door stripping	600D	EM BKS W/ MESS	Not Economical	Ø.15
97	11A	Weather stripping/caulk	600D	EM BKS W/ MESS	Not Economical	Ø.62
98	11D	Weather stripping/caulk	600D	EM BKS W/ MESS	Not Economical	Ø.32
99	12	Solar film	600D	EM BKS W/ MESS	Not Appropriate	
100	13	Thermal storage	600D	EM BKS W/ MESS	'Not Appropriate	
101	15	Reclaim heat-kitchen eq	_	EM BKS W/ MESS	Not Appropriate	
102	17	Reclaim heat-ventilation		EM BKS W/ MESS	Not Appropriate	
103	21	Upgrade HVAC equipment	_	EM BKS W/ MESS	Not Appropriate	
104	22	Convert ventilation-VAV	600D	EM BKS W/ MESS	Not Appropriate	
105	23	Install kitchen make-up	600D	EM BKS W/ MESS	Not Appropriate	
106	24	Duct insulation	600D	EM BKS W/ MESS	Not Appropriate	•
107	25	Kitchen hood fan-shut of	4 600D	EM BKS W/ MESS	Not Appropriate	
108	31	Infrared heaters	600D	EM BKS W/ MESS	Not Appropriate	
109	32	Thermal storage	600D	EM BKS W/ MESS	Not Appropriate	
110	37	Booster water heaters	600D	EM BKS W/ MESS	Not Economical	-0.33
111	40	Hot water temp - lower	600D	EM BKS W/ MESS	Not Appropriate	
112	41	Heat pump-domestic wa	_	EM BKS W/ MESS	Not Appropriate	
113	42	Reclaim heat - wash wa		EM BKS W/ MESS	Not Economical	Ø.7Ø
114	44	Hot water-off for no use	600D	EM BKS W/ MESS	Not Appropriate	
115	45A	Piping insulation	600D	EM BKS W/ MESS	Not Appropriate	
116	45C	Piping insulation	600D	EM BKS W/ MESS	Not Appropriate	
117	45D	Piping insulation	600D	EM BKS W/ MESS	Not Appropriate	
118	45E	Piping insulation	600D	EM BKS W/ MESS	Not Appropriate	
119	49	Reduce lighting levels	600D	EM BKS W/ MESS	Not Appropriate	
120	50	Incandenscents to fluor	600D	EM BKS W/ MESS	Not Appropriate	
121	54	Motors-repl w/energy ef		EM BKS W/ MESS	Not Economical	Ø.39
122	Ø1 A	Insulate walls & roof	602A	EM BKS W/ MESS	Not Economical	Ø.28
123	Ø1D	Insulate walls & roof	602A	EM BKS W/ MESS	Not Economical	0.02
124	11	Weather stripping/caulk	602A	EM BKS W/ MESS	Design - in - Progress	
125	17	Reclaim heat-ventilation		EM BKS W/ MESS	Installed / Corrected	
126	20	HVAC controls-revise/rep		EM BKS W/ MESS	Design - in - Progress	
127	24	Duct insulation	602A	EM BKS W/ MESS	Design - in - Progress	
128	33	Radiator controls	602A	EM BKS W/ MESS	Design - in - Progress	
129	45	Piping insulation	602A	EM BKS W/ MESS	Design - in - Progress	

TABLE 8 (CONT'D.)

NOT RECOMMENDED ECO'S

	NUMBI		BLDG NUMBER	BLDG NAME	REASON	SIR
130	1 Ø 1 B	Install Time Clocks	602A		Doná su du Du	
131		Install Time Clocks	602A	EM BKS W/ MESS	Design - in - Progress	
132	~ 4 3		6Ø2D	EM BKS W/ MESS	Not Appropriate	a 00
133	64 D	Insulate walls & roof	_	MESS ONLY-602	Not Economical	Ø.28
134	a 01	Insulate walls & roof	602D	MESS ONLY-602	Not Economical	Ø.Ø2
135	~~ 1	install double glazing	602D	MESS ONLY-602	Installed / Corrected	
136	~	Insulated panels	602D	MESS ONLY-602	Not Economical	Ø.92
137	~ .	Reduce glass area	602D	MESS ONLY-602	Not Economical	Ø.22
		Vestibules	602D	MESS ONLY-602	Not Appropriate	
138	4.00	Air curtains	602D	MESS ONLY-602	Not Economical	-0.01
139		Personnel door stripping	6Ø2D	MESS ONLY-602	Not Economical	Ø.15
140		Weather stripping/caulk	6Ø2D	MESS ONLY-602	Installed / Corrected	
141		Solar film	6Ø2D	MESS ONLY-602	Not Appropriate	
142		Thermal storage	602D	MESS ONLY-602	Not Appropriate	
143		Reclaim heat-kitchen exi	n 602D	MESS ONLY-602	Not Economical	0.82
144		Reclaim heat-kitchen eq	6Ø2D	MESS ONLY-602	Not Appropriate	
145		Reclaim heat-ventilation	602D	MESS ONLY-602	Not Economical	Ø.64
146		Upgrade HVAC equipment	602D	MESS ONLY-602	Installed / Corrected	
147		Convert ventilation-VAV	6Ø2D	MESS ONLY-602	Not Appropriate	
148	23	Install kitchen make-up	602D	MESS ONLY-602	Installed / Corrected	
149	24	Duct insulation	6Ø2D	MESS ONLY-602	Not Appropriate	
15Ø		Kitchen hood fan-shut off	6Ø2D	MESS ONLY-602	'Not Appropriate	
151		Economizer cycles	6Ø2D	MESS ONLY-602	Installed / Corrected	
152		Infrared heaters	6Ø2D	MESS ONLY-602	Not Appropriate	
153	32	Thermal storage	602D	MESS ONLY-602	Not Appropriate	
154	34	Night setback/setup them	m 602D	MESS ONLY-602	Installed / Corrected	
155	37	Booster water heaters	602D	MESS ONLY-602	Installed / Corrected	
156	40	Hot water temp - lower	602D	MESS ONLY-602	Not Appropriate	
157	41	Heat pump-domestic wat	er 602D	MESS ONLY-602	Not Appropriate	
158	42	Reclaim heat - wash wat	er 602D	MESS ONLY-602	Not Economical	Ø.8Ø
159	44	Hot water-off for no use	602D	MESS ONLY-602	Not Appropriate	
160	45	Piping insulation	602D	MESS ONLY-602	Design - in - Progress	
161	49	Reduce lighting levels	6Ø2D	MESS ONLY-602	Not Appropriate	
162	5Ø	Incandenscents to fluor	602D	MESS ONLY-602	Not Appropriate	
163	54	Motors-repl w/energy eff	602D	MESS ONLY-602	Not Economical	0.35
164	33	Radiator controls	62Ø	EM BK W/O MESS	Installed / Corrected	
165	101B	Install Time Clocks	620	EM BK W/O MESS	Not Appropriate	
166	1Ø1C	Install Time Clocks	620	EM BK W/O MESS	Not Appropriate	
167	33	Radiator controls	622	EM BK W/O MESS	Installed / Corrected	
168		Install Time Clocks	622	EM BK W/O MESS	Not Appropriate	
169	1Ø1C	Install Time Clocks	622	EM BK W/O MESS	Not Appropriate	
17Ø		Radiator controls	624	EM BK W/O MESS	Installed / Corrected	
171	101B	install Time Clocks	624	EM BK W/O MESS	Not Appropriate	
172	101C	Install Time Clocks	624	EM BK W/O MESS	Not Appropriate	
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	ECO	BLDG	BLDG	REASON	SIR
	NUMBER NAME	NUMBER	NAME		
173	Ø1A Insulate walls & roo	of 626	EM BK W/O MESS	Not Economical	Ø.28
174	Ø1D insulate walls & roo		EM BK W/O MESS	Not Economical	Ø.Ø6
175	1 1 Weather stripping/o		EM BK W/O MESS	Design - in - Progress	
176	20 HVAC controls-revis		EM BK W/O MESS	Design - in - Progress	
177	24 Duct insulation	626	EM BK W/O MESS	Installed / Corrected	
178	33 Radiator controls	626	EM BK W/O MESS	Design - in - Progress	
179	45 Piping insulation	626	EM BK W/O MESS	Design - in - Progress	
180	101A Install Time Clocks	626	EM BK W/O MESS	Design - in - Progress	
181	101B Install Time Clocks	626	EM BK W/O MESS	Design - in - Progress	
182	101C Install Time Clocks	626	EM BK W/O MESS	Not Appropriate	
183	Ø1A Insulate walls & roo	of 628	EM BK W/O MESS	Not Economical	0.28
184	Ø1D Insulate walls & roo	of 628	EM BK W/O MESS	Not Economical	0.06
185	1 1 Weather stripping/d	caulk 628	EM BK W/O MESS	Design - in - Progress	
186	20 HVAC controls-revis	se/repl 628	EM BK W/O MESS	Design - in - Progress	
187	24 Duct insulation	628	EM BK W/O MESS	Installed / Corrected	
188	33 Radiator controls	628	EM BK W/O MESS	Design - in - Progress	
189	45 Piping insulation	628	EM BK W/O MESS	Design - in - Progress	
190	101A Install Time Clocks		EM BK W/O MESS	Design - in - Progress	
191	101B Install Time Clocks		EM BK W/O MESS	Design - in - Progress	
192	101C Install Time Clocks		EM BK W/O MESS	Not Appropriate	
193	Ø1A insulate walls & roo	=	EM BK W/O MESS	Not Economical	0.28
194	Ø1D Insulate walls & roo	-	EM BK W/O MESS	Not Economical	0.06
195	11 Weather stripping/		EM BK W/O MESS	Design - in - Progress	
196	2Ø HVAC controls-revis		EM BK W/O MESS	Design - in - Progress	
197	24 Duct insulation	630	EM BK W/O MESS	Installed / Corrected	
198	33 Radiator controls	630	EM BK W/O MESS	Design - in - Progress	
199	45 Piping insulation	630	EM BK W/O MESS	Design - in - Progress	
200	101A Install Time Clocks	-	EM BK W/O MESS	Design - in - Progress	
201	101B Install Time Clocks		EM BK W/O MESS	Design - in - Progress	
202	101C Install Time Clocks		EM BK W/O MESS	Not Appropriate	
203	20 HVAC controls-revis		EM BK W/O MESS	Design - in - Progress	
204	33 Radiator controls	632	EM BK W/O MESS	Design - in - Progress	
205 206	101A Install Time Clocks		EM BK W/O MESS	Design - in - Progress	
207	101B Install Time Clocks	_	EM BK W/O MESS	Not Appropriate	
208	101C Install Time Clocks 01A Insulate walls & roo		EM BK W/O MESS	Not Appropriate	ø 00
209		_	•	Not Economical	Ø.28
210	Ø1D Insulate walls & roo 11A Weather stripping/		· · · · · · · · · · · · · · · · ·	Not Economical	Ø.02
211	445			Not Economical	Ø.62
212	11D Weather stripping/	cauik 040A 640A	EM BKS W/MESS	Not Economical Design - in - Progress	0.32
213	33 Radiator controls	640A	EM BKS W/MESS EM BKS W/MESS	Design - in - Progress Design - in - Progress	
214	45 Piping insulation	640A	EM BKS W/MESS	Design - in - Progress Design - in - Progress	
215	101B Install Time Clocks		·	Design - in - Progress Design - in - Progress	
217	. S . D III SIGH THE CIOCKS	. UTWA	EM DV9 M/WE92	peargn - In - Linguess	

TABLE 8 (CONT'D.)

	NUME		BLDG IUMBER	BLDG NAME	REASON	SIR
216	1010	Install Time Clocks	640A	EM BKS W/MESS	Not Appropriate	
217	Ø1 A	insulate walls & roof	64ØD	MESS ONLY-640	Not Economical	Ø.28
218	Ø1D	Insulate walls & roof	64ØD	MESS ONLY-640	Not Economical	0.02
219	Ø2A	install double glazing	64ØD	MESS ONLY-640	Not Economical	Ø.22
220	Ø3C	insulated panels	64ØD	MESS ONLY-640	Not Economical	Ø.47
221	Ø4A	Reduce glass area	64ØD	MESS ONLY-640	Not Economical	Ø.22
222	ø6	Vestibules	64ØD	MESS ONLY-640	Not Appropriate	2122
223	Ø8	Air curtains	64ØD	MESS ONLY-640	Not Economical	-0.01
224	1 Ø	Personnel door stripping	64ØD	MESS ONLY-640	Not Economical	Ø.15
225	11	Weather stripping/caulk	64ØD	MESS ONLY-640	Installed / Corrected	21.7
226	12	Solar film	64ØD	MESS ONLY-640	Not Appropriate	
227	13	Thermal storage	64ØD	MESS ONLY-640	Not Appropriate	
228	14	Reclaim heat-kitchen exh	64ØD	MESS ONLY-640	Not Economical	Ø.82
229	15	Reclaim heat-kitchen eg	64ØD	MESS ONLY-640	Not Appropriate	D .02
230	17	Reclaim heat-ventilation	64ØD	MESS ONLY-640	Not Economical	0.64
231	21	Upgrade HVAC equipment	64ØD	MESS ONLY-640	Installed / Corrected	210,
232	22	Convert ventilation-VAV	64ØD	MESS ONLY-640	Not Appropriate	
233	23	Install kitchen make-up	64ØD	MESS ONLY-640	Installed / Corrected	
234	24	Duct insulation	64ØD	MESS ONLY-640	Not Appropriate	
235	25	Kitchen hood fan-shut off	64ØD	MESS ONLY-640	Not Appropriate	
236	26	Economizer cycles	64ØD	MESS ONLY-640	Installed / Corrected	
237	31	Infrared heaters	64ØD	MESS ONLY-640	Not Appropriate	
238	32	Thermal storage	64ØD	MESS ONLY-640	Not Appropriate	
239	34	Night setback/setup therm	64ØD	MESS ONLY-640	Installed / Corrected	
240	37	Booster water heaters	64ØD	MESS ONLY-640	Installed / Corrected	
241	4Ø	Hot water temp - lower	64ØD	MESS ONLY-640	Installed / Corrected	
242	41	Heat pump-domestic water	64ØD	MESS ONLY-640	Not Appropriate	
243	42	Reclaim heat - wash wate	r 64ØD	MESS ONLY-640	Not Economical	0.80
244	44	Hot water-off for no use	64ØD	MESS ONLY-640	Not Appropriate	
245	45	Piping insulation	64ØD	MESS ONLY-640	Installed / Corrected	
246	49	Reduce lighting levels	64ØD	MESS ONLY-640	Not Appropriate	
247	5Ø	Incandenscents to fluor	64ØD	MESS ONLY-640	Not Appropriate	
248	54	Motors-rep! w/energy eff	64ØD	MESS ONLY-640	Not Economical	Ø.35
249	Ø1 A	insulate walls & roof	65ØA	EM BKS W/MESS	Not Economical	Ø.28
25Ø	Ø1D	Insulate walls & roof	65ØA	EM BKS W/MESS	. Not Economical	0.02
251	11	Weather stripping/caulk	65ØA	EM BKS W/MESS	Design - in - Progress	
252	20	HVAC controls-revise/repi	650A	EM BKS W/MESS	Installed / Corrected	
253	24	Duct insulation	65ØA	EM BKS W/MESS	Design - in - Progress	
254	33	Radiator controls	65ØA	EM BKS W/MESS	Design - in - Progress	
255	45	Piping insulation	65ØA	EM BKS W/MESS	Design - in - Progress	
256		Install Time Clocks	65ØA	EM BKS W/MESS	Design - in - Progress	
257		Install Time Clocks	65ØA	EM BKS W/MESS	Not Appropriate	
258	Ø1 A	Insulate walls & roof	65ØD	MESS ONLY-650	Not Economical	Ø.28

	NUME		_DG IMBER	BLDG NAME	REASON	SIR
	INOINIE	THE PARTY INC	WIDEI	TWANT .		
259	Ø1D	Insulate walls & roof	65ØD	MESS ONLY-650	Not Economical	0.02
260	Ø2A	install double glazing	65ØD	MESS ONLY-650	Not Economical	Ø.22
261	Ø3A	Insulated panels	65ØD	MESS ONLY-650	Not Economical	Ø.92
262	Ø4A	Reduce glass area	65ØD	MESS ONLY-650	Not Economical	Ø.22
263	Ø6	Vestibules	65ØD	MESS ONLY-650	Not Appropriate	
264	Ø8	Air curtains	65ØD	MESS ONLY-650	Not Economical	-0.01
265	10	Personnel door stripping	65ØD	MESS ONLY-650	Not Economical	Ø.15
266	11	Weather stripping/caulk	65ØD	MESS ONLY-650	Design - in - Progress	
267	12	Solar film	65ØD	MESS ONLY-650	Not Appropriate	•
268	13	Thermal storage	65ØD	MESS ONLY-650	Not Appropriate	
269	14	Reclaim heat-kitchen exh	65ØD	MESS ONLY-650	Not Economical	Ø.82
270	15	Reclaim heat-kitchen eq	65ØD	MESS ONLY-650	Not Appropriate	
271	17	Reclaim heat-ventilation	65ØD	MESS ONLY-650	Not Economical	Ø.64
272	21	Upgrade HVAC equipment	65ØD	MESS ONLY-650	Installed / Corrected	
273	22	Convert ventilation-VAV	65ØD	MESS ONLY-650	Not Appropriate	
274	23	Install kitchen make-up	65ØD	MESS ONLY-650	Installed / Corrected	
275	24	Duct insulation	65ØD	MESS ONLY-650	Not Appropriate	
276	25	Kitchen hood fan-shut off	65ØD	MESS ONLY-650	Not Appropriate	
277	26	Economizer cycles	65ØD	MESS ONLY-650	Installed / Corrected	
278	31	Infrared heaters	65ØD	MESS ONLY-650	Not Appropriate	
279	32	Thermal storage	65ØD	MESS ONLY-650	Not Appropriate	
280	34	Night setback/setup therm	65ØD	MESS ONLY-650	Installed / Corrected	
281	37	Booster water heaters	65ØD	MESS ONLY-650	Installed / Corrected	
282	40	Hot water temp - lower	65ØD	MESS ONLY-650	Not Appropriate	
283	41	Heat pump-domestic water	65ØD	MESS ONLY-650	Not Appropriate	
284	42	Reclaim heat - wash water		MESS ONLY-650	Not Economical	0.80
285	44	Hot water-off for no use	65ØD	MESS ONLY-650	Not Appropriate	
286	49	Reduce lighting levels	65ØD	MESS ONLY-650	Not Appropriate	
287 -	-	Incandenscents to fluor	65ØD	MESS ONLY-650	Not Appropriate	
288	54	Motors-repl w/energy eff	65ØD	MESS ONLY-650	Not Economical	0.35
289	Ø1 A	Insulate walls & roof	655	OPEN MESS NCO	Not Economical	0.08
290	Ø1D	insulate walls & roof	655	OPEN MESS NCO	Not Economical	0.06
291 292	11A	Weather stripping/caulk	655 655	OPEN MESS NCO	Not Economical	0.62
	11B	Weather stripping/caulk	655 655	OPEN MESS NCO	Not Economical	0.40
293	11E	Weather stripping/caulk	655 655	OPEN MESS NCO	Not Economical	Ø.58
294 295	24 33	Duct insulation	655 655	OPEN MESS NCO	Design - in - Progress	
296	34	Radiator controls	655 655	OPEN MESS NCO	Design - in - Progress	
297	45	Night setback/setup therm		OPEN MESS NCO	Installed / Corrected	
298	Ø1A	Piping insulation Insulate walls & roof	655 658	OPEN MESS NCO GEN PURP ADMIN	Design - in - Progress Not Economical	Ø.28
299	Ø1D	Insulate walls & roof	658	•	Not Economical	Ø.28 Ø.06
300	11A	Weather stripping/caulk	658	GEN PURP ADMIN	· Not Economical	Ø.62
301	11D	,, •	658	GEN PURP ADMIN	Not Economical	
ושכ	עוי	Weather stripping/caulk	סכט	GEN PURP ADMIN	NOT ECOHOMICSI	Ø.32

	NUMB	ECO ER NAME	BLDG NUMBER	BLDG NAME	REASON	SIR ·
			HOMBER	I WAIVE		
302	11E	Weather stripping/caulk	658	GEN PURP ADMIN	Not Economical	Ø.91
303	24	Duct insulation	658	GEN PURP ADMIN	Installed / Corrected	
304	45A	Piping insulation	658	GEN PURP ADMIN	Not Appropriate	
305	45D	Piping insulation	658	GEN PURP ADMIN	Not Appropriate	
306	5Ø	Incandenscents to fluor	658	GEN PURP ADMIN	Installed / Corrected	
307	51	Incandenscents to HPS	658	GEN PURP ADMIN	Not Appropriate	
308	101B	Install Time Clocks	66ø	EM BK W/O MESS	Not Appropriate	
309	101C	Install Time Clocks	66ø	EM BK W/O MESS	Not Appropriate	
31Ø	1Ø1B	Install Time Clocks	662	EM BK W/O MESS	Not Appropriate	
311	101C	Install Time Clocks	662	EM BK W/O MESS	Not Appropriate	
312	Ø1 A	Insulate walls & roof	664	EM BK W/O MESS	Not Economical	Ø.28
313	Ø1D	Insulate walls & roof	664	EM BK W/O MESS	Not Economical	0.06
314	11A	Weather stripping/caulk	664	EM BK W/O MESS	Not Economical	0.62
315	11B	Weather stripping/caulk	664	EM BK W/O MESS	Not Economical	0.40
316	11D	Weather stripping/caulk		EM BK W/O MESS	Not Economical	0.32
317	11E	Weather stripping/caulk		EM BK W/O MESS	Not Economical	Ø.92
318	24	Duct insulation	664	EM BK W/O MESS	Installed / Corrected	2172
319	45A	Piping insulation	664	EM BK W/O MESS	Not Appropriate	
320	45D	Piping insulation	664	EM BK W/O MESS	Not Appropriate	
321	101B	Install Time Clocks	664	EM BK W/O MESS	Not Appropriate	
322	101C	Install Time Clocks	664	EM BK W/O MESS	Not Appropriate	
323	Ø1 A	Insulate walls & roof	666	EM BK W/O MESS	Not Economical	Ø.28
324	Ø1D	Insulate walls & roof	666	EM BK W/O MESS	Not Economical	0.06
325	11A	Weather stripping/caulk	666	EM BK W/O MESS	Not Economical	Ø.62
326	11B	Weather stripping/caulk	666	EM BK W/O MESS	Not Economical	Ø.4Ø
327	11D	Weather stripping/caulk	666	EM BK W/O MESS	Not Economical	0.32
328	11E	Weather stripping/caulk	666	EM BK W/O MESS	Not Economical	Ø.92
329	24	Duct insulation	666	EM BK W/O MESS	Installed / Corrected	
33Ø	45A	Piping insulation	666	EM BK W/O MESS	Not Appropriate	
331		Piping insulation	666	EM BK W/O MESS	Not Appropriate	
332		Install Time Clocks	666	EM BK W/O MESS	Not Appropriate	
333	101C	Install Time Clocks	666	EM BK W/O MESS	Not Appropriate	
334		Insulate walls & roof	668	EM BK W/O MESS	Not Economical	Ø.28
335		Insulate wails & roof	668	EM BK W/O MESS	Not Economical	0.06
336		Weather stripping/caulk	668	EM BK W/O MESS	Not Economical	Ø.62
337		Weather stripping/caulk	668	EM BK W/O MESS	Not Economical	0.40
338 330		Weather stripping/caulk	668	EM BK W/O MESS	Not Economical	0.32
339	~ ~	Weather stripping/caulk	668	EM BK W/O MESS	Not Economical	0.92
34Ø		HVAC controls-revise/re		EM BK W/O MESS	Installed / Corrected	
341		Duct insulation	668	EM BK W/O MESS	Installed / Corrected	
342		Piping insulation	668	EM BK W/O MESS	Not Appropriate	
343		Piping insulation	668	EM BK W/O MESS	Not Appropriate	
344	101B	Install Time Clocks	668	EM BK W/O MESS	Not Appropriate	

TABLE 8 (CONT'D.)

NOT RECOMMENDED ECO'S

		ECO	BLDG	BLDG	REASON	SIR
	NUMB	ER NAME	NUMBER	NAME		
71E	101C	la saul Tras Ola alia	668	514 514 114 40 14 500	Not Annuaryiets	
345 346		Install Time Clocks Insulate walls & roof	670	EM BK W/O MESS EM BK W/O MESS	Not Appropriate Not Economical	Ø.28
347		Insulate walls & roof	67ø	EM BK W/O MESS	Not Economical	Ø.Ø6
348	11A	Weather stripping/caulk		EM BK W/O MESS	Not Economical	Ø.62
349	11B	Weather stripping/caulk		EM BK W/O MESS	Not Economical	0.40
35Ø	11D	Weather stripping/caulk		EM BK W/O MESS	Not Economical	Ø.32
351	11E	Weather stripping/caulk		EM BK W/O MESS	Not Economical	Ø.92
352	24	Duct insulation	670	EM BK W/O MESS	Installed / Corrected	
353	45A	Piping insulation	670	EM BK W/O MESS	Not Appropriate	
354	45D	Piping insulation	670	EM BK W/O MESS	Not Appropriate	
355		Install Time Clocks	670	EM BK W/O MESS	Not Appropriate	
356		Install Time Clocks	670	EM BK W/O MESS	Not Appropriate	
357	Ø1 A	Insulate walls & roof	690	FIELD HOUSE	Not Economical	0.33
358	Ø1D	Insulate walls & roof	690	FIELD HOUSE	Not Economical	Ø.Ø6
359	Ø5	Prevent air stratificat'n	690	FIELD HOUSE	Installed / Corrected	
36Ø	11A	Weather stripping/caulk	690	FIELD HOUSE	Not Economical	Ø.62
361	11D	Weather stripping/caulk	690	FIELD HOUSE	Not Economical	0.32
362	11E	Weather stripping/caulk	690	FIELD HOUSE	Not Economical	Ø.76
363	20	HVAC controls-revise/re	ы 690	FIELD HOUSE	Not Appropriate	
364	24	Duct insulation	690	FIELD HOUSE	Installed / Corrected	
365	45A	Piping insulation	690	FIELD HOUSE	Not Appropriate	
366	45G	Piping insulation	690	FIELD HOUSE	Not Appropriate	
367	51	Incandenscents to HPS	690	FIELD HOUSE	Installed / Corrected	
368	Ø1 A	Insulate walls & roof	724	GEN PURP WHS	Not Economical	Ø.26
369	Ø1D	insulate walls & roof	724	GEN PURP WHS	Not Economical	0.05
370	Ø5	Prevent air stratificat'n	724	GEN PURP WHS	Not Economical	Ø.78
371	Ø7	Loading dock seals	724	GEN PURP WHS	Not Appropriate	
372	11A	Weather stripping/caulk		GEN PURP WHS	Not Economical	Ø.62
373	11B	Weather stripping/caulk		GEN PURP WHS	Not Economical	0.40
374	11D	Weather stripping/caulk		GEN PURP WHS	Not Economical	0.32
375	17	Reclaim heat-ventilation		GEN PURP WHS	Not Economical	Ø.82
376	24	Duct insulation	724	GEN PURP WHS	Not Appropriate	
377	31	Infrared heaters	724	GEN PURP WHS	Not Appropriate	
378	34A	Night setback/setup the		GEN PURP WHS	Not Economical	Ø.85
379	44	Hot water-off for no use	724	GEN PURP WHS	Not Economical	-1.17
38Ø	45A	Piping insulation	724	GEN PURP WHS	Not Appropriate	
381 382	45B	Piping insulation	724 724	GEN PURP WHS	Not Appropriate	
382	5Ø	Incandenscents to fluor	724	GEN PURP WHS	Installed / Corrected	
383 384	51	Incandenscents to HPS	724 726	GEN PURP WHS	Not Appropriate	a ao
384 305	Ø1A	Insulate walls & roof	726	FIXED LAUNDRY	Not Economical	Ø.Ø8
385 386	Ø1D	Insulate walls & roof	726 726	FIXED LAUNDRY	Not Economical	Ø.06
386 387	02B	install double glazing	726 726	FIXED LAUNDRY	Not Economical	Ø.24
387	Ø3C	insulated panels	726	FIXED LAUNDRY	Not Economical	Ø.47

		ECO	BLDG	BLDG	REASON	SIR
	NUMI	BER NAME	NUMBER	NAME		Ont
388	Ø5	Prevent air stratificat'n	726	FIXED LAUNDRY	Not Economical	Ø.78
389	Ø6	Vestibules	726	FIXED LAUNDRY	Installed / Corrected	
390	1 Ø	Personnel door stripping	726	FIXED LAUNDRY	Not Appropriate	
391	11A	Weather stripping/caulk	726	FIXED LAUNDRY	Not Economical	Ø.62
392	11B	Weather stripping/caulk		FIXED LAUNDRY	Not Economical	Ø.4Ø
393	11D	Weather stripping/caulk		FIXED LAUNDRY	Not Economical	Ø.32
394	11E	Weather stripping/caulk		FIXED LAUNDRY	Not Economical	Ø.76
395	16	Reclaim heat-laundry ed	726	FIXED LAUNDRY	Installed / Corrected	
396	17	Reclaim heat-ventilation	n 726	FIXED LAUNDRY	Not Economical	-0.35
397	19	Reclaim heat-dryer equi	pt 726	FIXED LAUNDRY	Not Economical	Ø.53
398	21	Upgrade HVAC equipmen	t 726	FIXED LAUNDRY	Not Appropriate	
399	22	Convert ventilation-VAV	726	FIXED LAUNDRY	Not Appropriate	
400	24	Duct insulation	726	FIXED LAUNDRY	Not Appropriate	
4Ø1	3Ø	Efficient air compressor	726	FIXED LAUNDRY	Installed / Corrected	
402	37	Booster water heaters	726	FIXED LAUNDRY	Not Economical	-0.32
403	39	Recycle rinse water-wa	sh 726	FIXED LAUNDRY	Not Economical	-4.07
404	40	Hot water temp - lower	726	FIXED_LAUNDRY	Not Appropriate	
405	42	Reclaim heat - wash wa	ter 726	FIXED LAUNDRY	Installed / Corrected	
406	43	Cold wash water	726	FIXED LAUNDRY	Not Appropriate	
407	45A	Piping insulation	726	FIXED LAUNDRY	Not Appropriate	
408	45G	Piping insulation	726	FIXED LAUNDRY	Not Economical	Ø.83
409	45H	Piping insulation	726	FIXED LAUNDRY	Not Economical	Ø.91
41Ø	47	Fluorescent Ballasts-rep	o 726	FIXED LAUNDRY	Not Economical	Ø.93
411	Ø1 A	Insulate walls & roof	740	FE MAINT SHOP	Not Economical	0.43
412	Ø1D	Insulate walls & roof	740	FE MAINT SHOP	Not Economical	0.06
413	Ø5	Prevent air stratificat'n	740	FE MAINT SHOP	Not Economical	Ø.78
414	Ø7	Loading dock seals	740	FE MAINT SHOP	Not Appropriate	
415	11A	Weather stripping/caulk	740	FE MAINT SHOP	Not Economical	Ø.62
416	11B	Weather stripping/caulk	740	FE MAINT SHOP	Not Economical	0.40
417	11E	Weather stripping/caulk	740	FE MAINT SHOP	Not Economical	Ø.76
418	17	Reclaim heat-ventilation	740	FE MAINT SHOP	Installed / Corrected	
419	20	HVAC controls-revise/re	pı 740	FE MAINT SHOP	Not Appropriate	
42Ø	24	Duct insulation	740	FE MAINT SHOP	Not Appropriate	
421	31	Infrared heaters	740	FE MAINT SHOP	Not Economical	0.08
422	44	Hot water-off for no use	740	FE MAINT SHOP	Not Economical	0.73
423	45A	Piping insulation	740	FE MAINT SHOP	Not Appropriate	
424	45D	Piping insulation	740	FE MAINT SHOP	Not Appropriate	
425	50	incandenscents to fluor	740	FE MAINT SHOP	Installed / Corrected	
426	51	Incandenscents to HPS	740	FE MAINT SHOP	Not Appropriate	
427	53	Occup sensors-light cor		FE MAINT SHOP	Not Appropriate	
428	Ø1A	Insulate walls & roof	760	VEH MAINT SHOP	Not Economical	Ø.49
429	Ø1D	Insulate walls & roof	760	VEH MAINT SHOP	Not Economical	Ø. Ø6
430	Ø5	Prevent air stratificat'n	760	VEH MAINT SHOP	Not Economical	Ø.78
						2.10

TABLE 8 (CONT'D.)

NOT RECOMMENDED ECO'S

		ECO	BLDG	BLDG	REASON	SIR
	NUME	BER NAME	NUMBER	NAME		
431	Ø 7		76ø	WELL MAINT SUOD	Not Appropriate	
432	11A	Loading dock seals Weather stripping/caulk		VEH MAINT SHOP VEH MAINT SHOP	Not Economical	Ø.62
433	11E	Weather stripping/caulk	~	VEH MAINT SHOP	Not Economical	Ø.76
434	17	Reclaim heat-ventilation		VEH MAINT SHOP	Installed / Corrected	5.70
435	20	HVAC controls-revise/re		VEH MAINT SHOP	Not Appropriate	
436	24	Duct insulation	760	VEH MAINT SHOP	Not Appropriate	
437	31	Infrared heaters	760	VEH MAINT SHOP	Not Economical	0.08
438	44	Hot water-off for no use	760	VEH MAINT SHOP	Not Economical	-0.71
439	45A	Piping insulation	760	VEH MAINT SHOP	Not Appropriate	
440	45D	Piping insulation	760	VEH MAINT SHOP	Not Appropriate	
441	50	Incandenscents to fluor	760	VEH MAINT SHOP	Installed / Corrected	
442	51	incandenscents to HPS	760	VEH MAINT SHOP	Not Appropriate	
443	53	Occup sensors-light cor	ntr 760	VEH MAINT SHOP	Not Appropriate	
444	Ø1A	Insulate walls & roof	784	VEH MAINT SHOP	Not Economical	Ø.94
445	Ø1B	insulate walls & roof	784	VEH MAINT SHOP	Not Economical	Ø.57
446	Ø1D	Insulate walls & roof	784	VEH MAINT SHOP	Not Economical	Ø.Ø6
447	Ø5	Prevent air stratificat'n	784	VEH MAINT SHOP	Not Economical	0.78
448	Ø7	Loading dock seals	784	VEH MAINT SHOP	Not Appropriate	
449	11A	Weather stripping/caulk	784	VEH MAINT SHOP	Not Economical	0.62
450	11E	Weather stripping/caulk	784	VEH MAINT SHOP	Not Economical	Ø.76
451	17	Reclaim heat-ventilation	n 784	VEH MAINT SHOP	Installed / Corrected	
452	20	HVAC controls-revise/re	pl 784	VEH MAINT SHOP	Not Appropriate	
453	24	Duct insulation	784	VEH MAINT SHOP	Not Appropriate	
454	31	Infrared heaters	784	VEH MAINT SHOP	Not Economical	0.08
455	44	Hot water-off for no use	784	VEH MAINT SHOP	Not Economical	-0.59
456	45A	Piping insulation	784	VEH MAINT SHOP	`Not Appropriate	
457	45D	Piping insulation	784	VEH MAINT SHOP	Not Appropriate	
458	5Ø	incandenscents to fluor	784	VEH MAINT SHOP	Installed / Corrected	
459	51	Incandenscents to HPS	784	VEH MAINT SHOP	Not Appropriate	
460	53	Occup sensors-light co		VEH MAINT SHOP	Not Appropriate	
461	Ø1 A	insulate walls & roof	802	GEN PURP WHS	Not Economical	0.23
462	01E	insulate walls & roof	802	GEN PURP WHS	Not Economical	Ø.Ø7
463	Ø5	Prevent air stratificat'n	802	GEN PURP WHS	Installed / Corrected	
464	Ø7	Loading dock seals	802	GEN PURP WHS	Installed / Corrected	
465	11A	Weather stripping/caulk		GEN PURP WHS	Not Economical	0.62
466	11D	Weather stripping/caulk		GEN PURP WHS	Not Economical	Ø.32
467	20	HVAC controls-revise/re	•	GEN PURP WHS	Not Appropriate	
468	24	Duct insulation	802	GEN PURP WHS	Not Appropriate	
469	31	Infrared heaters	802	GEN PURP WHS	Not Appropriate	4 40
470	44 453	Hot water-off for no use	802 803	GEN PURP WHS	Not Economical	-1.09
471	45A	Piping insulation	8Ø2	GEN PURP WHS	Not Appropriate	
472	50 51	Incandenscents to fluor		GEN PURP WHS	Installed / Corrected	
473	51	Incandenscents to HPS	802	GEN PURP WHS	Installed / Corrected	

	3 01 13 47	ECO	BLDG	BLDG	REASON	SIR
	NUM	BER NAME	NUMBER	NAME		
474	Ø1 A	insulate walls & roof	804	GEN PURP WHS	Not Economical	0.23
475	Ø1B	Insulate walls & roof	8Ø4	GEN PURP WHS	Not Economical	Ø.6Ø
476	Ø1E	Insulate walls & roof	804	GEN PURP WHS	Not Economical	0.07
477	Ø5	Prevent air stratificat'n	804	GEN PURP WHS	Installed / Corrected	202,
478	Ø7	Loading dock seals	804	GEN PURP WHS	Installed / Corrected	
479	11A	Weather stripping/caulk	804	GEN PURP WHS	Not Economical	Ø.62
480	11D	Weather stripping/caulk	804	GEN PURP WHS	Not Economical	Ø.32
481	20	HVAC controls-revise/rep	o 804	GEN PURP WHS	Not Appropriate	2.72
482	24	Duct insulation	804	GEN PURP WHS	Not Appropriate	
483	31	Infrared heaters	804	GEN PURP WHS	Not Appropriate	
484	44	Hot water-off for no use	804	GEN PURP WHS	Not Economical	-1.09
485	45A	Piping insulation	804	GEN PURP WHS	Not Appropriate	, , , ,
486	5ø	Incandenscents to fluor	804	GEN PURP WHS	Installed / Corrected	
487	51	Incandenscents to HPS	804	GEN PURP WHS	Installed / Corrected	
488	Ø1A	Insulate walls & roof	808	COLD STORE WHS	Not Economical	0.33
489	Ø1D	Insulate walls & roof	808	COLD STORE WHS	Not Economical	0.04
490	Ø5	Prevent air stratificat'n	808	COLD STORE WHS	Not Appropriate	5.54
491	Ø7	Loading dock seals	808	COLD STORE WHS	Installed / Corrected	
492	11D	Weather stripping/caulk	808	COLD STORE WHS	Not Economical	0.32
493	24	Duct insulation	808	COLD STORE WHS	Not Appropriate	
494	28	Reclaim heat-refrig equip	808	COLD STORE WHS	Not Economical	Ø.18
495	31	Infrared heaters	808	COLD STORE WHS	Not Economical	0.08
496	44	Hot water-off for no use	808	COLD STORE WHS	Not Economical	-Ø.73
497	45A	Piping insulation	808	COLD STORE WHS	Not Appropriate	
498	45D	Piping insulation	808	COLD STORE WHS	Not Appropriate	
499	51	Incandenscents to HPS	808	COLD STORE WHS	Installed / Corrected	
500	Ø1 A	insulate walls & roof	908	PRINT SHOP	Not Economical	0.05
501	Ø1F	Insulate walls & roof	908	PRINT SHOP	Not Economical	0.06
502	Ø1G	insulate walls & roof	908	PRINT SHOP	Not Economical	Ø.25
503	Ø5	Prevent air stratificat'n	9ø8	PRINT SHOP	Not Economical	Ø.78
504	Ø7	Loading dock seals	908	PRINT SHOP	Not Appropriate	
505	11A	Weather stripping/caulk	908	PRINT:SHOP	Not Economical	Ø.62
506	11D	Weather stripping/caulk	9ø8	PRINT SHOP	Not Economical	Ø.32
507	20	HVAC controls-revise/rep	908	PRINT SHOP	Not Appropriate	
508	24	Duct Insulation	908	PRINT SHOP	Not Appropriate	
509	31	Infrared heaters	908	PRINT SHOP	Not Appropriate	
510	44	Hot water-off for no use	908	PRINT SHOP	Not Economical	-0.83
511	45A	Piping insulation	908	PRINT SHOP	Not Appropriate	
512	.50	incandenscents to fluor	908	PRINT SHOP	Installed / Corrected	
513	51	Incandenscents to HPS	9ø8	PRINT SHOP	Not Appropriate	

5.4 ECIP Projects Developed

No projects eligible for ECIP funding were identified during the course of the study. This finding was due primarily to the minimum cost limit of \$200,000 under ECIP.

5.5 Other Energy Programs Developed

Table 9, on the following page, provides a comprehensive summary of the developed projects, including the funding source and project title, analysis year (FY87) cost (construction plus SIOH), the annual electric and steam energy savings in KWHs, MBTUs and dollars, the net annual savings, SIR, simple amortization period (payback), and programmed year cost (construction plus SIOH). It should be noted that the net annual savings shown may differ from the energy savings. In those cases, this is due to increased (or decreased) maintenance costs associated with project implementation.

Four projects identified for development qualify under the Quick Return on Investment Program (QRIP) portion of the Productivity Capital Investment Program and appropriate documentation was developed. In addition, nine projects were identified which can qualify for OMA-L energy project funds and documentation for that program was also developed. No projects qualify for application of OSD Productivity Investment Funding (OSD PIF) nor Productivity Enhancing Capital Investment Program (PECIP) funds. Two Low Cost/No Cost Projects which the Director of Engineering and Housing can perform using his personnel were also identified.

QRIP and OMA-L project costs were escalated to an FY90 program year and include construction cost and SIOH, while Low Cost/No Cost project costs were developed for current year (FY89) implementation.

5.6 Operational or Policy Change Recommendations

Some key recommendations evolving from this study include:

- a) Operations and maintenance systems now in place at Fort Richardson could be markedly improved through the investment in a comprehensive maintenance delivery system analysis and implementation of the recommendations that flow from such an analysis. Such an analysis should be truly comprehensive, including all aspects of the Fort's operations and maintenance systems to include accounting procedures, inventory control, warehousing, purchasing, staff training and analysis of maintenance service contracts.
- b) A comprehensive analysis of operations at the laundry facility (Building 726). It is estimated that the effort required for an analysis of this depth would account for approximately 700 man-hours. If undertaken in conjunction with a similar study of the laundry at Fort Wainwright, the Fort Richardson element could be reduced because of economies of scale and similarity of facilities. This should include:

Developed Projects Summary Fort Richardson

				5								
Developed Project Funding Source and Description	FV 87 Project CWE and	Steam Energy Savings	Elect. Energy Savings (KMH)	Elect. Energy Savings	Annual Energy Savings	Annual Net Savings	FY87 Savings/ Simple Investment Payback	FY87 js/ Simple ent Payback	QRIP Savings/ Investment	QRIP FV90 ngs/ Simple ment Payback	Programmed Vear Project	
	5								Nacion		2000	
ORIP PACKAGE #1: Energy - Economizer Cycles	2008	1257	6	15 2	3184	3184	38.13	9.62	17.19	B.46	2233	E
	44207	24 183 84	63388	268 217	3238	3,0396	52.51 13.64	19.55 20.55	18.83	19.4 2	49288	ΞĒ
	6436	4667	•	1 50	11527	18932	74.63	9.56	19.11	6.42		33
OMA-L PACKAGE #1: Replace Fluorescent	48452	5 0	117766	462	5687	7615	1.84	6.85		:	53898 (1)	Ξ
DALLASES FOR ENERGY CONSERVATION OMA-L PACKAGE #2: Incadescent to Fluorescent	30522	150	88088	381	414	7938	3.80	3.66			33953 (1)	£
Lights for Energy Conserv. OMA-L PACKAGE #3: Hot Water Generation	1437	37	2062	7	188	189	1.91	7.24			1598 (1)	Ξ
Concrete Packed #4: Night Setback Heating for	83589	12911	150	153	31891	21613	6.26	3.68			92984 (1)	Ξ
Office by conservation Office Fig. Pipe Insulation for Energy Conservation	3358	417	150	50	1831	1831	7.32	3.18	•		5736 (1)	Ê
OWALL PACKAGE #6: Lighting Occupancy Sensors for Fneroy Conservation	89£99	5 0	216167	738	16292	16292	1.55	6.13			73828 (1)	Ê
OMA-L PACKAGE FT: Replace PX Fluor. Ballasts for Energy Conservation	112375	52	128415	438	6114	1,8768	1.11	9.93			125006 (1)	£
OMA-L PACKGE #8: Improve HVAC Controls for Energy Conservation	13087	1105	153	163	2729	2429	3.84	5.13			14558 ($\widehat{\Xi}$
OMA-L PACKAGE #9: Refrig Case Seals & Incand to Fluor Lights for Energy	5156	20	13127	45	625	779	1.44	6.30			5735 (1)	£
LOW COST/NO COST #1: Reduce Space Temperature in Winter	1104	269	20	153	1721	986	29.81	1.86			1128 (2)	5
LOW COST/NO COST #2: Replace Std Fluor Lamps w/ Energy Saving Lamps	19346	15 2	132342	452	63Ø1	6381	2.79	2.86			1978Ø (2)	2

NOTES: (1) Programmed Year of FY90 (2) Programmed Year of FY89

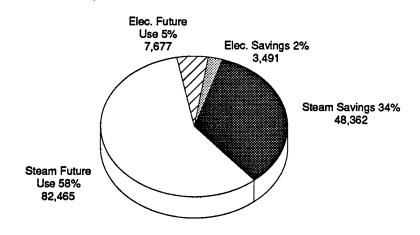
- Comprehensive process analysis to determine which of the existing equipment would be salvageable in new configurations and which should be changed out for new, modern energy and labor saving equipment. (On the basis of this study it was not possible to justify such replacement from purely energy savings, however, observations indicate that combined energy and labor savings may do so.)
- 2) Implementation study to determine how to process laundry while new equipment is being installed. This should include consideration of a new laundry facility versus complete renovation of the existing building and replacement of existing equipment.
- 3) Review of the contract between the Government and the operations contractor with particular attention to possible cost saving incentives.
- c) Fort Richardson now generates its own electric power. It is recommended that the Government commission a study to determine the economic benefit of purchasing electric energy from the local electric power utility. Such a study would require a work effort of about 500 professional man-hours.
- d) We recommend that the current stocks of fluorescent (Rapid and Instant Start) lamps and lighting fixture ballasts be liquidated and replaced with compatible energy efficient types as were used in our analysis of ECOs 47 and 48 (i.e., GE Watt-Miser lamps and Triad Utrad ballasts, or equivalent). Such an action would provide much more immediate energy savings since lamps and ballasts currently in operation would be replaced with the energy efficient type as they fail.
- e) We recommend retrofit of existing 40 or 60 watt incandescent lamps in enclosed fixtures or exposed in low profile areas such as storage areas, with new PL Type lamps and adaptors similar to the General Electric Bias Adaptor System. In areas with over 400 hours use per year this retrofit yields an SIR greater than 1.0 and simple payback less than 10 years. For 1,000 hours use the SIR is 3.17 and simple payback is 3.42 years. A net maintenance savings of approximately \$4.50 per 1,000 hours of lamp usage is realized by completing this retrofit operation due to the extended overall lamp life of 10,000 hours.

6. ENERGY AND COST SAVINGS

Figure 3, Developed Projects Annual Energy Savings, and Figure 4, Developed Projects Annual Cost Savings, summarize the result of implementation of developed ECOs. Figure 3 indicates that energy consumption will be reduced by 34% for the thermal energy systems analyzed, and 2% for electrical systems analyzed. Figure 4 reflects the dollar savings which would result through project implementation. These show that a total of 51,853 MBTUs and \$168,150 would be saved annually through implementation of all developed projects.

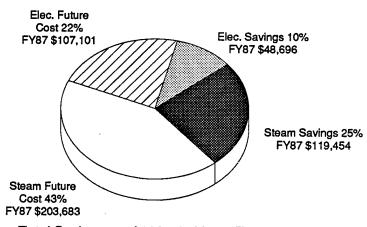
Figures 5 through 10 graphically illustrate the energy and associated costs presently being used and the savings accountable to each developed project package.

Developed Projects Annual Energy Savings
Fort Richardson



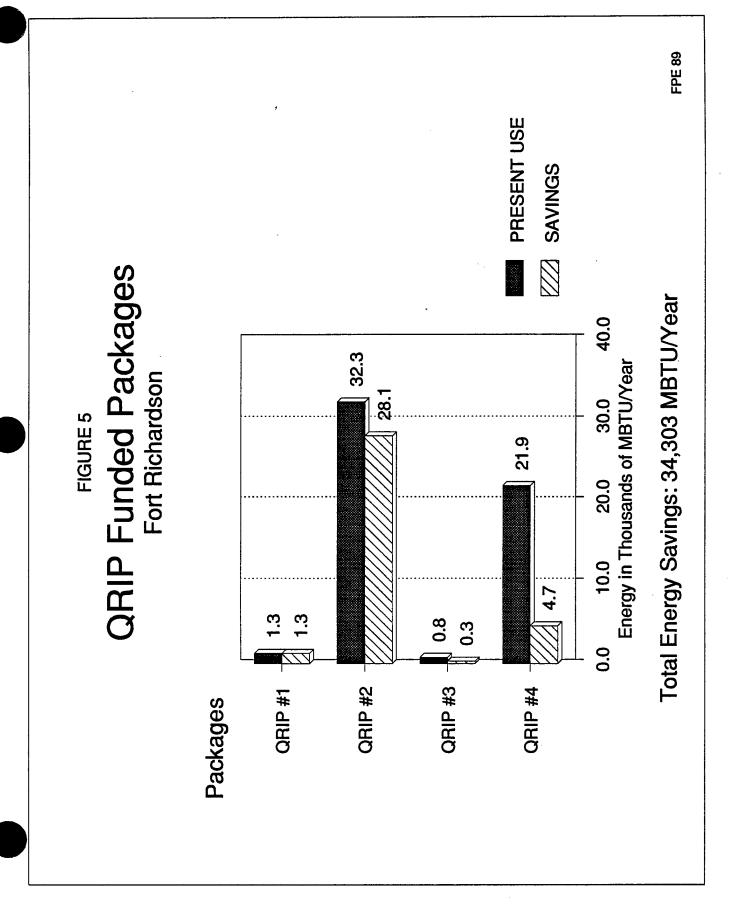
Total Savings : 51,853 MBTU/Year Total Future Use: 90,142 MBTU/Year

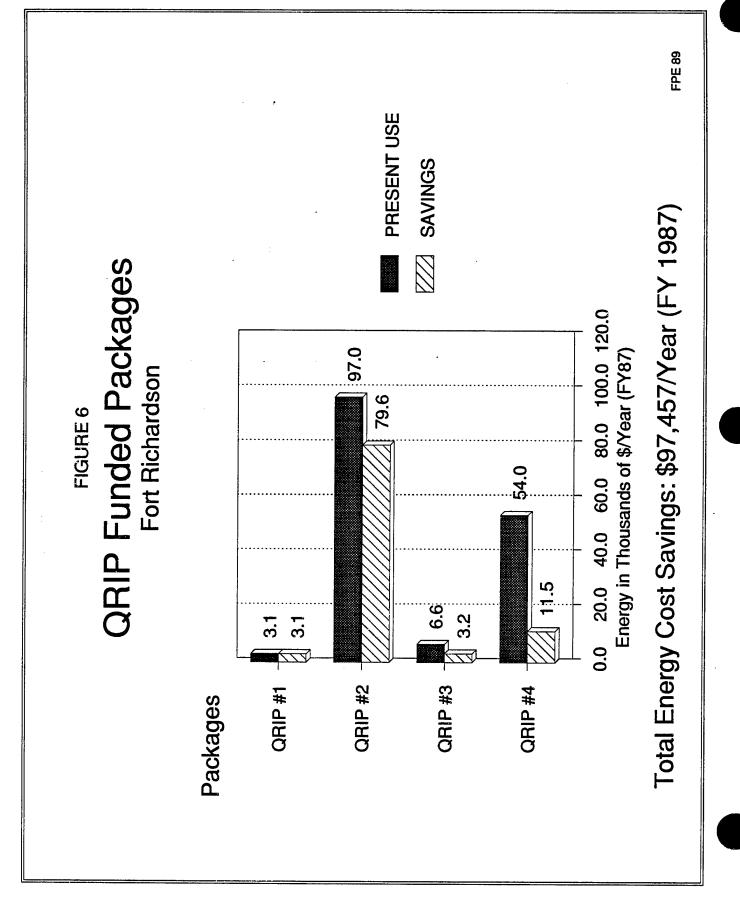
Developed Projects Annual Cost Savings
Fort Richardson

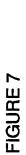


Total Savings : \$168,150/Year (FY 1987) Total Future Cost: \$310,784/Year (FY 1987)

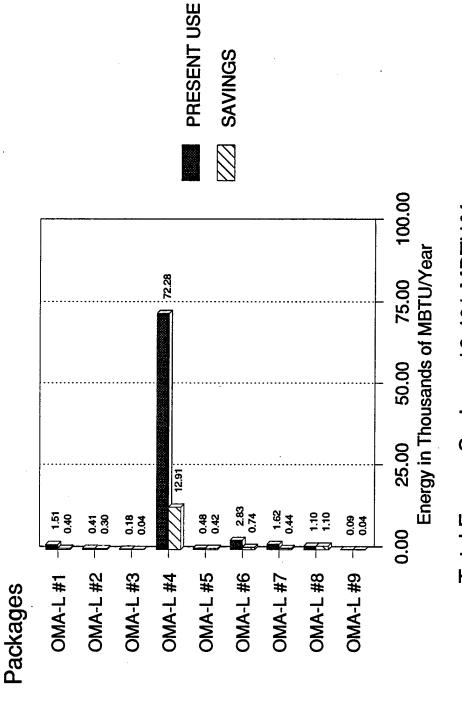
FPE 89



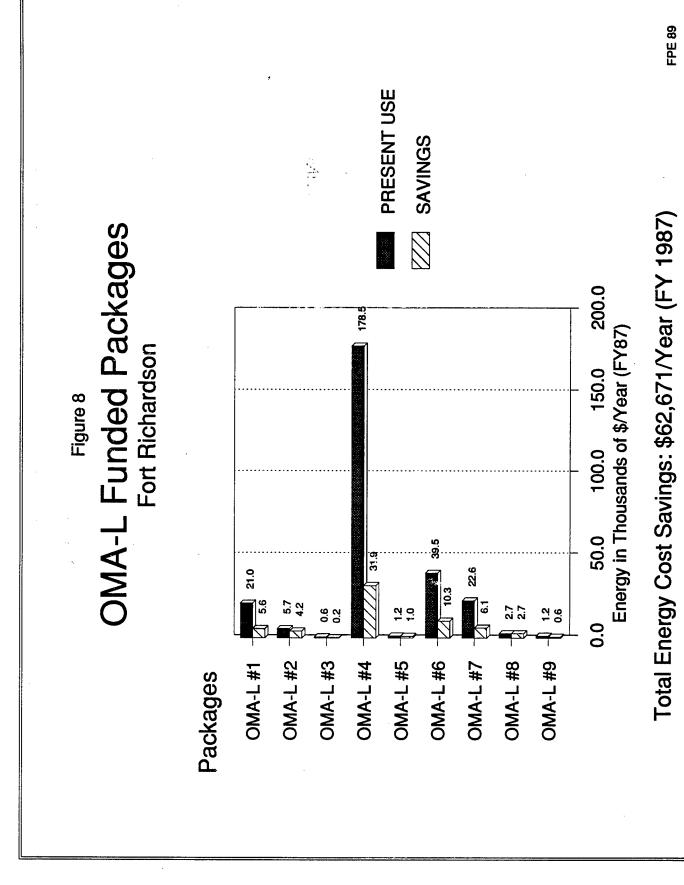


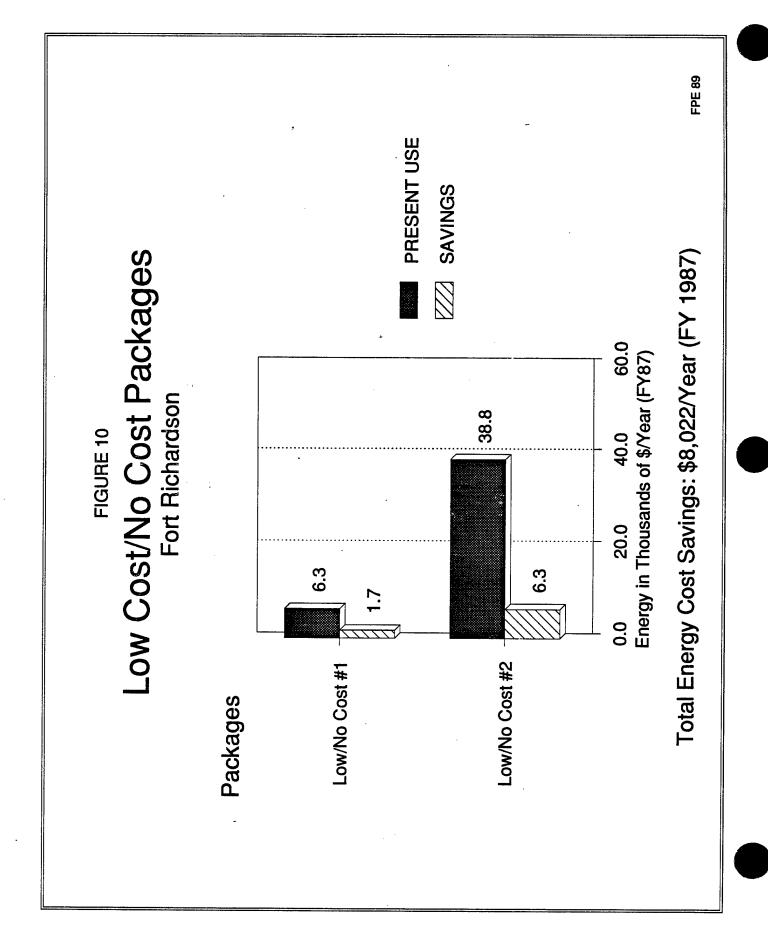


OMA-L Funded Packages Fort Richardson



Total Energy Savings: 16,401 MBTU/Year





7. ENERGY PLAN

Projects identified for development are eligible under QRIP and OMA-L program guidelines, and for Low Cost/No Cost implementation. None qualified for ECIP, PECIP or OSD PIF funds.

7.1 QRIP Projects

QRIP projects have been programmed for implementation during Fiscal Year 1990. It is anticipated that construction could begin in April 1990, with completion by August 1990. These projects are identified as follows:

	TABLE 10. QRIP P	ROJECT	S	
PROJECT		S.I.R. (FY87)	S.I.R. (FY90)	FY90 COS1 (\$)
QRIP PACKAGE #1:	Energy - Economizer Cycles	30.13	17.19	2,233
QRIP PACKAGE #2:	Energy - Revise Controls	32.31	18.83	49,288
QRIP PACKAGE #3:	Energy - PX HVAC Controls	13.84	8.92	2,762
QRIP PACKAGE #4:	Energy - Night Setback	34.B3	19.11	7,158
TOTAL				61,441

7.2 OMA-L Energy Projects

OMA-L projects have been programmed for implementation during Fiscal Year 1990. It is anticipated that construction could begin in April 1990, with completion by August 1990. These projects are identified as follows:

TABLE 11. OMA-L PROJECTS						
PROJECT	S.I.R.	FY9Ø COST (\$)				
OMA-L PACKAGE #1: Replace Fluorescent Ballasts for Energy Conservation	1.84	53,898				
OMA-L PACKAGE #2: Incadescent to Fluorescent Lights for Energy Conserv.	3.00	33,953				
OMA-L PACKAGE 3: Hot Water Generation Control for Energy Conservation	1.91	1,598				
OMA-L PACKAGE #4: Night Setback Heating for Energy Conservation	6.26	92,984				
OMA-L PACKAGE #5: Pipe Insulation for Energy Conservation	7.32	3,736				
OMA-L PACKAGE #6: Lighting Occupancy Sensors for Energy Conservation	1.55	73,828				
OMA-L PACKAGE 17: Replace PX Fluor. Ballasts for Energy Conservation	1.11	125,006				
OMA-L PACKAGE #8: Improve HVAC Controls for Energy Conservation	3.84	14,558				
OMA-L PACKAGE #9: Refrig Case Seals & Incand to Fluor Lights for Energy	1.44	5,735				
TOTAL		405,296				

7.3 Low Cost/No Cost Projects

The Low Cost/No Cost projects should be scheduled to be undertaken in the current Fiscal Year (FY89). These projects are identified as follows:

TABLE 12. LOW COST/NO CO	ST PROJEC	TS.
PROJECT :	S.I.R.	FY89 COST (\$)
LOW COST/NO COST #1: Reduce Space Temperature in Winter	29.81	1,128
LOW COST/NO COST #2: Replace Std Fluor Lamps w/ Energy Saving Lamps	2.79	19,780
TOTAL		20,908